





























































ANSI Symbol	ANSI Code	IEC 61346-2 Symbol	IEC Code	Description					
	CCN		NC	Connector contact open		TS		ST	Temperature switch
	CCN		NC	Connector contact closed		LS		SD	Level switch
	CR		RA	Relay contact open		POS		SD	Proximity switch
	CR		RA	Relay contact closed		LT		HL	Inducting light
	TR		KT	Timed contact, N.O. - on delay (TOD)		PL		XS	Plug and socket
	TR		KT	Timed contact, N.C. - on delay (TOD)		CR		KA	Control relay coil
	TR		KT	Timed contact, N.C. - off delay (TOD)		CCN		KM	Connector coil
	TR		KT	Timed contact, N.O. - off delay (TOD)		M		KM	Motor starter coil
	SS		SA	Selector switch		TR		KA	Timer coil
	PS		SB	Pushbutton N.O.		SOL		TV	Solenoid coil
	PS		SB	Pushbutton N.C.		CTR		LC	Electromechanical counter
	PS		SB	Pushbutton momentary break		CB		GF	Circuit breaker
	PL		SL	Liquid level switch		Tr		X1	Terminals (reference)
	FLS		SP	Flow switch		XT		XT	Fused terminals (reference)
	PS		SP	Pressure switch		FU		FU	Fuse protection

Machine Tool Electrical Symbols

S Ben Porath

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

Machine Tool Electrical Symbols:

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The first part of this third volume focuses on the design of mechatronic components in particular the feed drives of machine tools used to generate highly dynamic drive movements Engineering guides for the selection and design of important machine components the control technology of feed drives and the measuring systems required for position capture are presented Another focus is on process and diagnostic equipment for manufacturing machines and systems The second part describes control concepts including programming methods for various applications of modern production systems Programmable logic controllers PLC numerical controllers NC and robot controllers RC are part of these presentations In the context of automated manufacturing systems the various levels of the automation pyramid and the importance of control systems are also outlined Finally the volume deals with the engineering of machines and plants The German Machine Tools and Production Systems Compendium has been completely revised The previous five volume series has been condensed into three volumes in the new ninth edition with colored technical illustrations throughout This first English edition is a translation of the German ninth edition *Electrical Manufacturing* ,1956 **Products and Priorities** United States. War Production Board. Division of Budget Administration, *Hawkins' Electrical Dictionary* Nehemiah Hawkins, 1918

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