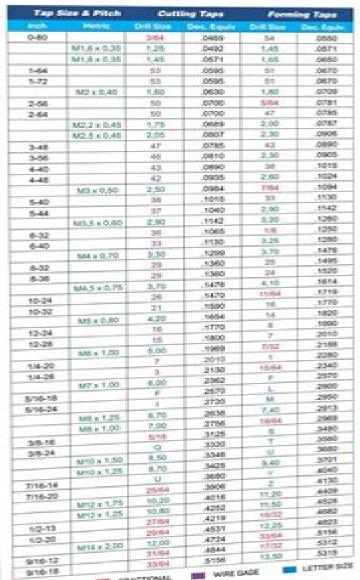


# TAP DRILL RECOMMENDATIONS



FRACTIONAL.

MEDIC

Top Sine & Pitch		Cutting Tape		Forming Tape	
See See	Printerior .	DOM: Store	Dec. Equity	CHIRD Street	Con. Co.
5/8-11		17/00	5342	34,2%	5807
5/8-18		37.64	.5781	15.25	8004
	M16 x 2:00	140,000	.5512	1900	.5958
	M16 x 1.50	14,50	.5709	15,25	6004
	M18 x 2.50	15,50	.6102	39/64	.6094
	M18 x 1.50	16,50	.6496	17,25	.6790
3/4-10		27/72	,6982	45/64	37034
3/4-16		73/76	6875	23/32	37988
	M00 x 2.50	17,50	4890		
	M00 x 1.50	18,50	7283		
	MC2 x 2,50	19.50	3/677		-
	M22 x 1.50	20,50	.8071		
7.6-0		49/64	7956		- 1
28-14		15/76	8/125		7.0
	MO4 x 3,00	21.00	.82/68		
	MON x 2.00	32,00	.8661	*	- "
1.8		718	8750		- 250
1-12		50,04	.9219		250
	MOT N 0.00	24,00	.5449		
	MOT a 2.08	215,00	.9843		250
1.10.7		6566	39944		2.0
		1.3/84	1.0466		- **
108-12	MOD + 5.50	295, 590	1.0430		75.0
	MO0 a 2.00	28.00	1,1004		- 1
	MILES N. P. 1000	1 7 84	1,1094		10.0
		1.1084	1,1719	9.7	
1106-12	MSS x 3.50	219,500	5,1614	10.00	100
	MOS = 2.00	31.00	1,22/05		- *
	AND R. A. W.	1702	1.2188		- *
139-6		1.19/04	1.2969		
15/8-12	MOSt n 4,00	30.00	1.2596		
	M036 x 0,00	3(3,50)	1,2992		
	6600 A. V. A.	0.1932	1.3438		
1.1/0/46		1.27.64	1.4219		-
11/2-12		36.00	1.3790		-
	MOSE x 5,00	36,00	1.4173		- 4

NOT A NOTE AND ADDRESS AND ADD							
1730-27 178-27 178-27 178-18 3-9-18 1-2-34 3-4-14	C (242) C (332) THE 9/16 45/64 29/32	A. (204) 2164 2164 016 016 1176 1176	T (,358) 15 (,358) 15 (35 mm 6 (,64 1 (,564	250 O ( 232) 7/16 3/16 16.0 mm 19/54 1 5/50	D 4,246) R 4,338) 37:64 37:64 18.3 mm 16:64 1 5:70		
1-11 10 14-11 10 10-11 10	1 3164 1 3164 1 2932	1 15/32 1 45/54 2 11/64	1 25/04 1 25/04 2 1/4	1 10 1 40 84 2 10 84	-		

## **Machinists Guide For Taps**

**David B Smith** 

#### **Machinists Guide For Taps:**

Rogers Machinists Guide William Rogers 1913 Machinist Guide David B Smith, 2015-04-15 This is a Machinist Notebook Reference guide Revised Arp 11 2015 Written for machinist's by a journeymen machinist in a real shop environment With tables charts illustration drawing and Sketch's for machinist gunsmith auto industries With work sheets for none standard threading and gear cutting It also has simple illustration on how to make a few simple tooling and aids in the shop information for machinist As listed Three wire Major Diameter worm DP and MOD Using a Dividing Head How use a Compound Indexing How to make the Smith Compound indexer Rebound Ball Hardness Tester Grinding Lathe Tools bits Speeds and lubrication Rebound Ball Hardness Tester Hardness Chart Roughness Finish Compactor Scale Over the wire dimensions inch bolts in mm Index Table for 40 tooth worm 2 to 540 Compound Indexing on 40 tooth worm 51 250 teeth Index Table for 72 tooth worm Index Table for 90 tooth worm 2 230 Gear cutting and blanks This is book with written for fast reading NOT NOVEL for reading for slow reading Tool and Manufacturing Engineers Handbook: Machining Thomas J. Drozda,1983-05-02 Part of the renowned Tool and Manufacturing Engineers Handbook Series the Machining Vol 1 helps you apply cost effective techniques to achieve the best results for over 100 traditional and nontraditional machining processes Chapters include Principles of Metalcutting and Machinability Tolerance Control Cutting Tool Materials Sawing Broaching Planing Shaping and Slotting Turning and Boring Milling Grinding Threading Gear and Spline Production Nontraditional Machining Machine Loading and Unloading Machine Rebuilding and much more Practical Machinist Harry H. Kelley,1914 American Machinist & Automated Manufacturing ,1923 The Complete Practical Machinist Joshua Rose,1895 American Machinist ,1891 Complete Practical Machinist Joshua Rose, 1920 The New American Machinist's Handbook Rupert Le Grand, 1955 **Greenfield's Pocket Guide for Machinists** Greenfield Tap and Die The Complete Practical Machinist: Embracing Lathe Work, Vise Work, Etc Joshua Rose, 1876 Corporation, 1930 The Complete Practical Machinist: Embracing Lathe Work, Vise Work, Drills and Drilling, Taps and Dies, Hardening and Tempering, the Making and Use of Tools, Etc., Etc Joshua Rose, 1876 Illustrated Catalogue of Railway, Steamship, Machinist, Factory, Mill and Electric Supplies Manning, Maxwell & Moore, Inc, 1902 **Shipvard Outside** Machinist, Instructor's Guide ... Pennsylvania. Department of Public Instruction, 1943 **Handbook of Small Tools** .1908 Machinery's Handbook for Machine Shop and Drafting-room, 1915 Modern Machine-shop Practice Joshua American Machinist, Metalworking Manufacturing ,1967-07 Rose, 1887 The Engineer and Machinist's Assistant Everybody's Handbook of Machinist's Kinks .1925 David Scott (engineer), A. Jamieson, 1847

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