

DRIVE

CHAINS

FRONT CHAIN

The front chain is non-adjustable, 3/8 in. pitch single strand type completely enclosed in the clutch case and lubricated by the clutch and transmission oil supply. Other than keeping oil level up in these compartments, no further front chain lubrication is necessary.

The front chain should be replaced when it becomes excessively worn as indicated by chain noise and looseness. To remove the front chain it is necessary to pull both engine and clutch sprocket simultaneously as described in Clutch, Section 4B.

REAR CHAIN ADJUSTMENT (Fig. 2B-8)

The rear chain should be checked at least every 750 miles or oftener for correct adjustment, depending on service conditions. A correctly adjusted rear chain should have 1/2 in. free up-and-down movement midway between sprockets. As chain stretches and wears in service, it will run tighter at one point on the sprockets than another; therefore always rotate rear wheel and check adjustment at tightest point of chain.

To adjust rear chain, proceed as follows: Loosen the right and left rear axle nuts (1) and move the axle forward to loosen chain and backward to tighten chain by means of adjusting nuts (2). Turn the nuts on each side exactly the same number of turns to maintain the alignment of the wheel. When the adjustment has been made, retighten the two axle nuts. Then, check correct alignment of wheel by observing that tire runs about midway between rear frame tubes and rear wheel sprocket runs centrally in the chain. If alignment is incorrect, readjust as necessary.

After adjusting rear chain, the rear brake may be too tight. Readjust brake rod, as described in Brakes, Section 2G.

SERVICING REAR CHAIN

At regular service intervals of 750 miles examine the rear chain for adequate lubrication and worn or damaged chain links. Brush the dirt off and coat the chain with Harley-Davidson chain grease, chain saver or spray. Under dusty or wet conditions, lubricate the chain daily. Occasionally the chain should be removed from the motorcycle, inspected for worn condition and receive additional lubrication. Free chain from motorcycle by removing spring-locked connecting link. Lay clean chain out flat and contract chain by taking up all slack in its links. Measure the chain length. Then, stretch chain out to its full length

and again measure chain length. If the difference between the two measurements exceed 1/2 in., the chain should be replaced. In addition, if the chain has any stiff links, is visibly worn or damaged, it should be replaced or repaired. If a new chain is not available and it is necessary to repair the old chain, remove damaged links by pressing out riveted link pins with Chain Repair Tool.

Before installing chain on motorcycle proceed as follows: Soak and wash thoroughly in a pan of kerosene. Remove chain from kerosene and hang it up to allow kerosene to drain off. Immerse for a short time in a pan of grease heated to the consistency of light engine oil. If grease or facilities for heating are not available, substitute light engine oil. While immersed, move chain around to be sure that hot grease or oil works through inner chain bearings. Remove from lubricant and allow chain to drain. Wipe all surplus grease or oil from chain surface.

Install chain on motorcycle. Inspect connecting link and spring clip closely for bad condition. Replace if at all questionable. Be sure spring clip is securely locked on pin ends, open end of clip on outside, trailing direction of chain travel, as positioned on motorcycle. Adjust chain as described in preceding paragraph.

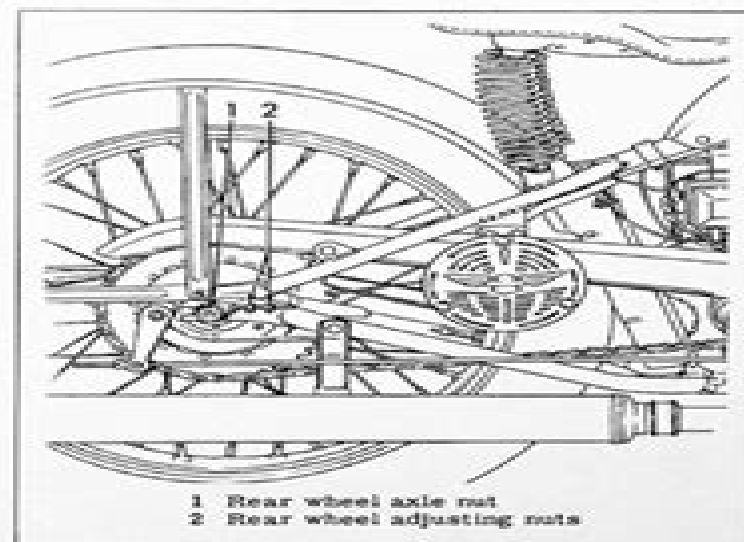


Figure 2B-8. Rear Chain Adjustment

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H Kauffman



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