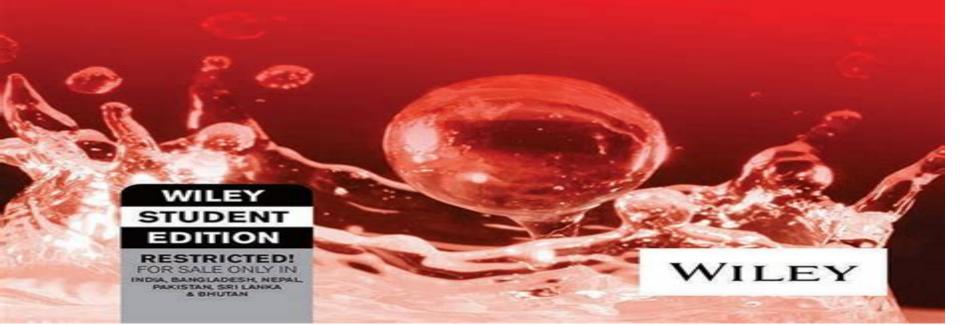
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# MOTION AND TIME STUDY DESIGN AND MEASUREMENT OF WORK

RALPH M. BARNES



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