

system, which are used extensively in industry and factories are commonly plumbed with compressed air or compressed inert gases.

### 3. Pneumatic Circuit

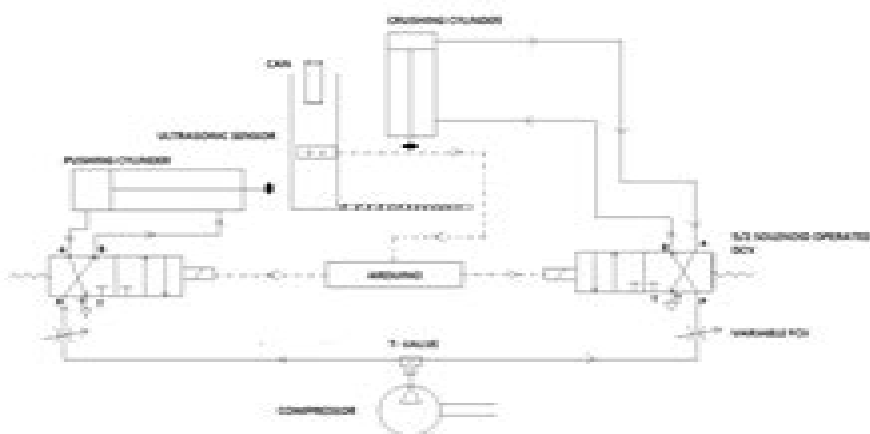


Figure 3.1. Neutral position of Pneumatic Circuit.

### 4. Design & Calculation

The main aim of this is to study the complete design of Automatic can crusher machine. We have to design pushing and crushing cylinder.



Figure 4.2 Double acting Cylinder

#### i. Force generated by crushing cylinder

1. Diameter of the cylinder-37.5 mm
2. Diameter of the piston rod-10 mm
3. Operating pressure range-1-9 bar
4. Endurance pressure-10 bar

$$F = P \times A$$

$$A = 3.14 / 4 \times D^2$$

$$A = 3.14 / 4 \times 37.5^2$$

$$A = 1105 \text{ mm}^2 = 1.105 \times 10^{-3} \text{ m}^2$$

$$P = F/A$$

$$6.5 \times 10^5 = F / (1.104 \times 10^{-3})$$

$$F = 717.90 \text{ N}$$

Force during retracting stroke:-

$$P = F / (A-a)$$

$$1 \times 10^5 = F / (1.104 \times 10^{-3} - 7.853 \times 10^{-5})$$

$$F = 102.54 \text{ N}$$

#### ii. Forces acting on pushing cylinder

1. Diameter of the cylinder-15 mm
2. Diameter of the piston rod- 7 mm
3. Operating pressure range-1-9 bar
4. Endurance pressure-10 bar

$$\text{Force during extending stroke:- } F = P \times A$$

$$A = 3.14 / 4 \times D^2$$

$$A = 3.14 / 4 \times 15^2$$

$$A = 176.625 \text{ mm}^2 = 1.761 \times 10^{-4} \text{ m}^2$$

$$6.5 \times 10^5 = F / (1.761 \times 10^{-4})$$

$$F = 114.465 \text{ N}$$

Force during retracting stroke:-

$$P = F / (A-a)$$

# Motor Can Crusher Project Report

**Annelies Wilder-Smith**



### **Motor Can Crusher Project Report:**

The Municipal Journal ,1921      *The Municipal Journal, the Organ of Local Government & Public Service* ,1921  
Annual Report of the Director of Public Works to the Honorable the Secretary of Commerce and Police Philippines.  
Bureau of Public Works,1922      **Electrical News. Generation, Transmission and Application of Electricity** ,1918  
**Resources in Education** ,1972      **Research in Education** ,1972      **Municipal Journal and Public Works Engineer** ,1921      **Season and Crop Report, Bombay State** ,1904      Monthly Catalogue, United States Public Documents ,1994      Resource Recycling ,1990      **The Engineer** ,1992      Engineering News ,1903      *Electrical News* ,1918      **Monthly Catalog of United States Government Publications** United States. Superintendent of Documents,1994 February issue includes Appendix entitled Directory of United States Government periodicals and subscription publications September issue includes List of depository libraries June and December issues include semiannual index      **Canal Record** ,1911      Panama Canal Record Canal Zone,1911      Canal Record, Published Weekly Under Authority and Supervision of Isthmian Canal Commission ,1911      *Panama Canal Record* ,1911      **Iron Trade Review** ,1925      **The Iron Trade Review** ,1921

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