

# Troubleshooting Guide

## No fluid flow

- If valve operating air pressure is too low, the valve will not open. Increase air pressure to 70 psi (4.8 bar) minimum.
- The reservoir air pressure may not be high enough. Increase pressure.
- The dispensing tip may be clogged. Replace tip.
- The stroke adjustment may be closed. Open stroke adjustment.
- Fluid may have solidified in the valve. Clean the fluid body.

## Fluid drools after the valve closes, eventually stopping

- This is caused when air is trapped in the outlet section of the fluid chamber or the fluid has entrapped air. The air will expand after the valve closes, causing extrusion until the air reaches atmospheric pressure. Purge the valve by dispensing at a steady flow until clear. If a small tip is used, it may be necessary to remove the tip while purging to obtain sufficient flow to carry the air down through the tip adapter.
- If the fluid has entrapped air, the material must be degassed before dispensing.

## Fluid drips at a steady rate after the valve closes

- A steady drip can be caused by excessive reservoir pressure. Check to be sure the reservoir pressure is not above 70 psi (4.8 bar).
- If the stroke adjustment knob is turned out more than two full turns, resulting in reservoir pressure that will force the diaphragm open. Check the stroke adjustment knob to be sure it is less than two turns out.
- A steady drip also indicates failure of the diaphragm to close fully due to particle build-up or wear. In either case, replace the sealing head in accordance with the maintenance instructions.

## Fluid leaks out between fluid body and diaphragm

- Fluid leakage between the fluid body and diaphragm indicates the annular sealing ridge on the fluid body is damaged or the fluid body is distorted due to excessive torque on the retaining screws. In either case, replace the fluid body.

## Fluid flows out of the drain hole

- Fluid flowing out of the drain hole indicates a ruptured diaphragm. Replace in accordance with the maintenance instructions.

## Valve responds slowly when opening and closing

- Valve response is related to control air hose length and size. The valve is supplied with 5-feet of 3/32" ID tubing attached. Any additional length or size change will affect response time. Check to be sure the length and size have not been changed.

## Inconsistent deposits

- Inconsistent deposits can result if the air pressure controlling the valve and/or supplying the reservoir is fluctuating or if the valve operating pressure is less than 70 psi (4.8 bar). Check to be sure air pressures are constant and the valve operating pressure is 70 psi (4.8 bar).
- The time the valve is open must be constant. Check to be sure the valve controller is providing a consistent output.



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# Kyocera Manual Trouble Shooting

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## **Table of Contents Kyocera Manual Trouble Shooting**

1. Understanding the eBook Kyocera Manual Trouble Shooting
  - The Rise of Digital Reading Kyocera Manual Trouble Shooting
  - Advantages of eBooks Over Traditional Books
2. Identifying Kyocera Manual Trouble Shooting
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Kyocera Manual Trouble Shooting
  - User-Friendly Interface
4. Exploring eBook Recommendations from Kyocera Manual Trouble Shooting
  - Personalized Recommendations
  - Kyocera Manual Trouble Shooting User Reviews and Ratings
  - Kyocera Manual Trouble Shooting and Bestseller Lists

5. Accessing Kyocera Manual Trouble Shooting Free and Paid eBooks
  - Kyocera Manual Trouble Shooting Public Domain eBooks
  - Kyocera Manual Trouble Shooting eBook Subscription Services
  - Kyocera Manual Trouble Shooting Budget-Friendly Options
6. Navigating Kyocera Manual Trouble Shooting eBook Formats
  - ePub, PDF, MOBI, and More
  - Kyocera Manual Trouble Shooting Compatibility with Devices
  - Kyocera Manual Trouble Shooting Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Kyocera Manual Trouble Shooting
  - Highlighting and Note-Taking Kyocera Manual Trouble Shooting
  - Interactive Elements Kyocera Manual Trouble Shooting
8. Staying Engaged with Kyocera Manual Trouble Shooting
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Kyocera Manual Trouble Shooting
9. Balancing eBooks and Physical Books Kyocera Manual Trouble Shooting
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Kyocera Manual Trouble Shooting
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Kyocera Manual Trouble Shooting
  - Setting Reading Goals Kyocera Manual Trouble Shooting
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kyocera Manual Trouble Shooting
  - Fact-Checking eBook Content of Kyocera Manual Trouble Shooting
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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