

- 4. Use Tooling (B) to remove the unit injector sleeve.
 - 100145071

Unit Injector Sleeve - Install

SMCS Code: 1713-012

Installation Procedure

Tableto 6

Required Tools			
Tool	Part Number	Part Description	Qty
D	221-9777	Sleeve Installer	1 3
E	4C-9506	Retaining Compound	1 1
F	40-5552	Large Bore Brush	1
G	6V - 6640	Sealant	1 1

- 2. Apply Tooling (G) to bores prior to installation.
- Apply a thin coating of Tooling (E) around the outer circumference of unit injector sleeve (1) at Area (C).
- Use Tooling (D) and a hammer to position the unit injector sleeve in the cylinder head.

Note: Allow Tooling (E) to cure for two hours at 21 °C (70 °F) before filling the engine with fuel or coolant. Longer curing time is required for lower temperatures.

 Fill the cooling system. Refer to Operation and Maintenance Manual, "Cooling System Coolant - Change".

End By:

 Install the unit injectors. Refer to Disassembly and Assembly, "Unit Injector - Install".

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