

Lawn Tractor

46-Inch (96 cm and 117 cm)

1538 Gear 1546 Gear
1638 Gear 1638 Hydro
1646 Gear
1646 Hydro



Technical Manual

John Deere Consumer Products Group
TM-GX10131 (Mar-97)
LITHO IN U.S.A. (New)

This technical manual is written for an experienced technician and contains sections that are specifically for this product. It is a part of a total product support program.

This manual is organized so that all the information on a particular system is kept together. The order of grouping is as follows:

- Table of Contents
- Specifications
- Component Location
- System Schematic
- Theory of Operation
- Troubleshooting Chart
- Diagnostics
- Tests & Adjustments
- Repair

Note: Depending on the particular section or system being covered, not all of the above groups may be used.

Each section will be identified with a symbol rather than a number. The groups and pages within a section will be consecutively numbered.

We appreciate your input on this manual. If you find any errors, or want to comment on the layout of the manual, please mail your comments back to us.

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John Deere Sabre 1646 Manual

John Deere



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John Deere Shop Manual John Deere, This individual Shop Manual is one unit of a series on agricultural wheel type tractors Contained in it are the necessary specifications and the brief but terse procedural data needed by a mechanic when repairing a tractor on which he has had no previous actual experience The material is arranged in a systematic order beginning with an index which is followed immediately by a Table of Condensed Service Specifications These specifications include dimensions fits clearances and timing instructions Next in order of arrangement is the procedures section In the procedures section the order of presentation starts with the front axle system and steering and proceeds toward the rear axle The last portion of the procedures section is devoted to the power take off and power lift systems Interspersed where needed in this section are additional tabular specifications pertaining to wear limits torquing etc

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