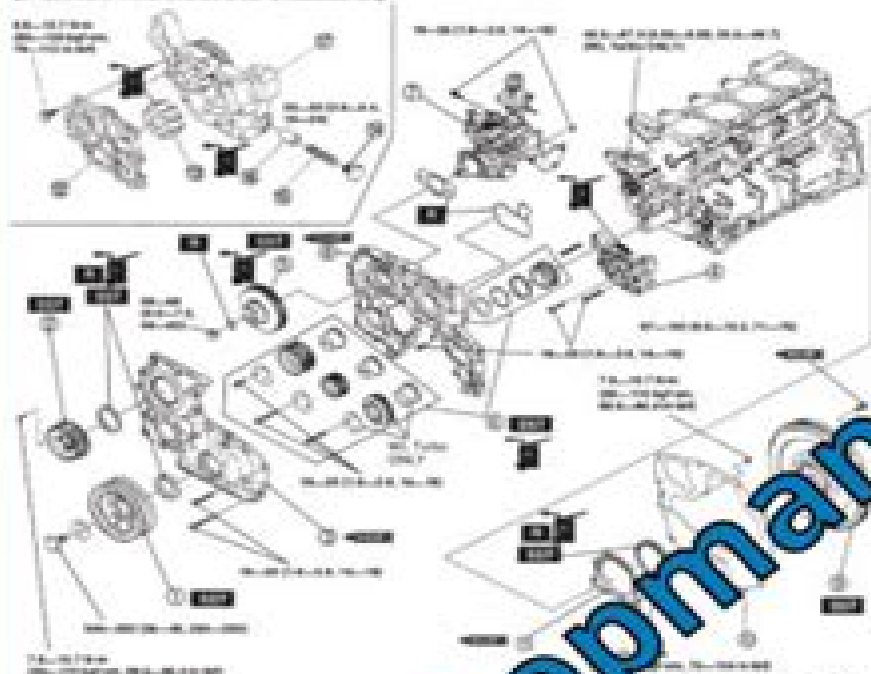


# Mazda B-Series 1998-2006 Workshop Manual

## CYLINDER BLOCK DISASSEMBLY/ASSEMBLY (2)

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



1	Crankshaft pulley
2	PIP pulley
3	Timing gear cover
4	Oil pump
5	PIP gear
6	Timing gear
7	PIP gear
8	Oil pump

9	Oil pump
10	Oil pump
11	Oil pump
12	Oil pump
13	Oil pump
14	Oil pump
15	Oil pump
16	Oil pump
17	Oil pump

## Crankshaft Pulley Disassembly Note

- Remove the crankshaft pulley by using the SST.



## PIP Pulley Disassembly Note

- Remove the PIP pulley by using the SST.



## Timing Gear Cover Disassembly Note

1. Remove the timing gear cover by using a separator tool.



2. Remove the oil seal by using a screwdriver provided with a rag.



## PIP Gear Disassembly Note

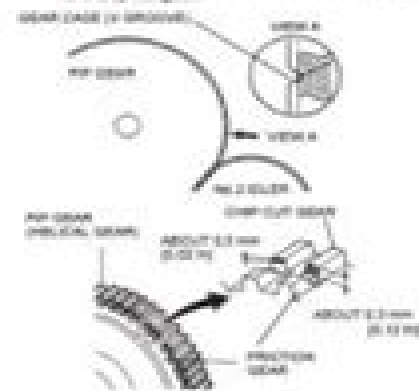
1. Set the No. 1 cylinder to compression TDC.
2. Rotate the flywheel ring gear from TDC to approximately 90° BTDC (about 10 teeth on the gear).

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3. Verify that the anti-gear (V groove) of the timing gear cover and the ship-out gear of the PIP gear are aligned.

## Note

- If the ship-out gear is hard to find, move the PIP gear on notch back and forth, then check the ship-out gear.



4. Hold the crankshaft by using the SST and loosen the gear nut.



5. Remove the PIP gear by using the SST.

CONTINUED

# Mazda B Series 1998 2006 Workshop Repair Service Manual

**Eric Jorgensen, Alan Ahlstrand, John  
Harold Haynes**



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and bolts so they can start work with the right tools and all clearances and torque values are given in the text as the reader needs them At paragraph level a unique symbol system provides cross references or tells the reader that there are helpful associated photos drawings and tables The dreaded words reassembly is a reversal of the dismantling procedure are banned and every task from changing a bulb to rebuilding the gearbox is described in full Besides detailed coverage of maintenance and repairs this manual includes advice on rustproofing cosmetic tuning and mechanical tuning Rod s manual was prepared with the assistance of Mazda and it applies to all 1 6 litre models built between 1989 and 1995 Most of the manual is relevant to later 1 6 litre models too     **Mazda Pick-up Owners Workshop Manual** J. H. Haynes,Peter Ward,1976-06-01

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  - Chapter 5: Conclusion
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