

service bulletin

M78-9
Supersedes M66-4
FAA-DER Approved

23 August 1978

TO: Distributors, Dealers, Aircraft Engine Overhaul Facilities, Owners and Operators of Teledyne Continental Motors' Aircraft Engines.

SUBJECT: CRANKCASE, CRANKSHAFT AND BEARING APPLICATIONS

MODELS
AFFECTED: All O-470, IO-470, IO-520, TSIO-470 and TSIO-520 Engines Referenced in this Bulletin.

Over the years, there have been several changes to the crankcase, crankshaft and bearing combinations used with various engine models. The following charts have been compiled to assist the customer in identifying the proper combination for his engine.

SPECIAL NOTE

ALTHOUGH THE STUDDING ASSEMBLY PART NUMBER ON THE PHASE 2 STYLE CRANKCASES REMAINS, IN MOST INSTANCES, THE SAME AS THE PHASE 1 STYLE, THE ACTUAL MACHINING OF THE CRANKCASE IS DIFFERENT. FOR THIS REASON, IT IS IMPERATIVE TO MAKE ABSOLUTELY CERTAIN WHICH CRANKCASE YOU ARE WORKING WITH.

PHASE 1

Crankcases were machined for flanged type thrust bearings for O-470 and IO-470 engines.

PHASE 2

Crankcases for above listed models are machined to accommodate four thrust washers at the front mains. In addition, the rear main bearing was moved back .060 because of new crankshaft on O-470 and IO-470 engines as listed in Service Bulletin M74-12. Many of the new crankshafts have narrower rod bearings, smaller lightner holes and thicker cheeks. Because of the narrower crankpin bearings, it is necessary to use different connecting rods and rod bearings.

PHASE 3

Main bearing journals have been narrowed, which required relocation of bearing tangs. Identification can be made by way of new casting part number CA642360 and CA642361.

CAUTION

BECAUSE OF THE CHANGE IN THE NEWER CRANKSHAFT, YOU MUST BE CERTAIN THAT WHEN INSTALLING THIS CRANKSHAFT IN THE PHASE 1 STYLE CRANKCASE, YOU INSERT TWO PIECES OF SERVICE BEARING, PART NO. 633334, AT THE REAR MAIN CRANKCASE LOCATION.

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Richard Bailey

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the name Richard Bailey.

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Table of Contents Matory Service Bulletins Cessna

1. Understanding the eBook Matory Service Bulletins Cessna
 - The Rise of Digital Reading Matory Service Bulletins Cessna
 - Advantages of eBooks Over Traditional Books
2. Identifying Matory Service Bulletins Cessna
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Matory Service Bulletins Cessna
 - User-Friendly Interface
4. Exploring eBook Recommendations from Matory Service Bulletins Cessna
 - Personalized Recommendations
 - Matory Service Bulletins Cessna User Reviews and Ratings
 - Matory Service Bulletins Cessna and Bestseller Lists
5. Accessing Matory Service Bulletins Cessna Free and Paid eBooks
 - Matory Service Bulletins Cessna Public Domain eBooks
 - Matory Service Bulletins Cessna eBook Subscription Services

- Matory Service Bulletins Cessna Budget-Friendly Options
- 6. Navigating Matory Service Bulletins Cessna eBook Formats
 - ePub, PDF, MOBI, and More
 - Matory Service Bulletins Cessna Compatibility with Devices
 - Matory Service Bulletins Cessna Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Matory Service Bulletins Cessna
 - Highlighting and Note-Taking Matory Service Bulletins Cessna
 - Interactive Elements Matory Service Bulletins Cessna
- 8. Staying Engaged with Matory Service Bulletins Cessna
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Matory Service Bulletins Cessna
- 9. Balancing eBooks and Physical Books Matory Service Bulletins Cessna
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Matory Service Bulletins Cessna
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Matory Service Bulletins Cessna
 - Setting Reading Goals Matory Service Bulletins Cessna
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Matory Service Bulletins Cessna
 - Fact-Checking eBook Content of Matory Service Bulletins Cessna
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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