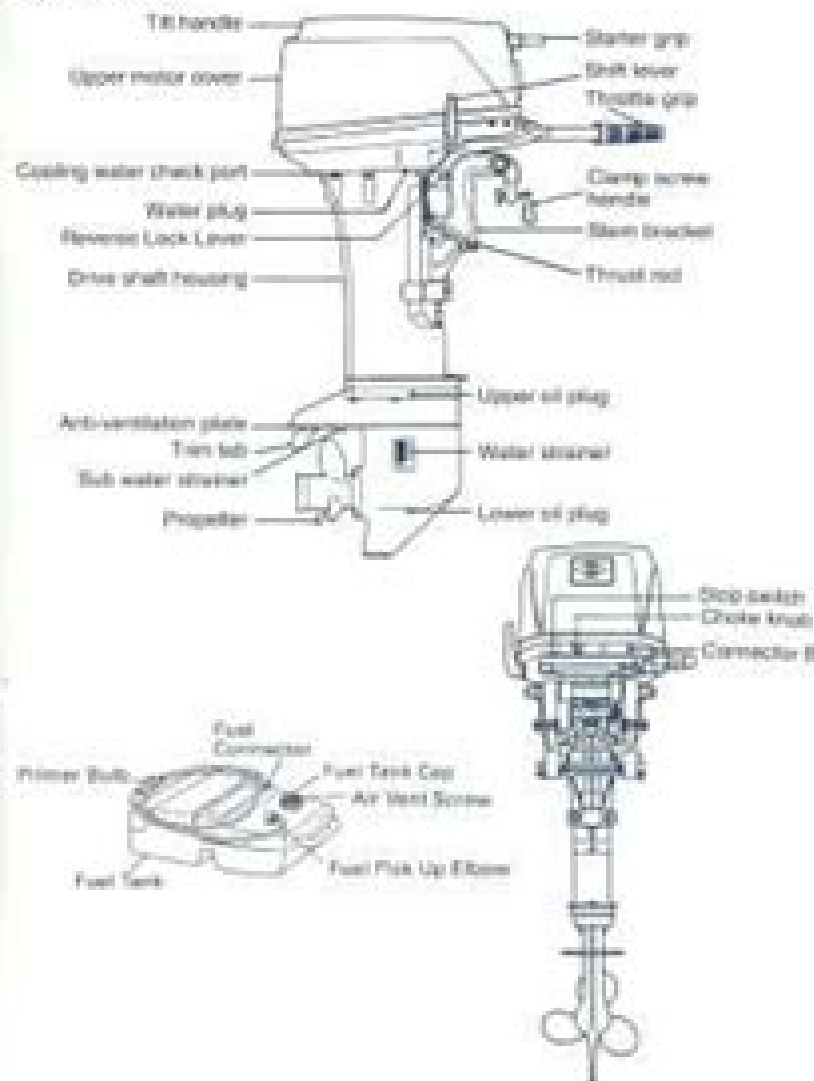


1. SPECIFICATIONS

MODEL	20CS	20C3 EP	20C3 EP	20M4	20M4 EP	49C	49C EP	49C EP
Overall Length, mm	884	900	900	884	900	918	918	900
Overall Width, mm	417	403	403	417	403	415	415	403
Overall Height, mm	1118 ± 10 (43 ± 0.075)							
Trim Height, mm	429 ± 5 (22 ± 0.2)							
Weight, kg	11.4 (25.1)							
Output, kW	5.000 ± 0.000							
Max. Operating Range	0.150 ± 0.000							
Number of Cylinders	2							
Stroke Displacement, cc	429							
Max. r.p.m., min	54 ± 5							
Exhaust System	through hull exhaust							
Lubrication System	engine oil mixed gasoline							
Cooling System	forced water cooling							
Starting System	manual	electric starter motor*	manual	electric starter motor*	manual	electric starter motor*	manual	electric starter motor*
Ignition	Flywheel Magneto C.D. Ignition							
Spark Plugs	NGK B7HS-16 (HS-16 or Champion 1607-PL40C gap 1.6 mm)							
Alternator	12V 30A							
Trim System	E							
Engine Oil Mixing Ratio	unmixed gasoline 50:1 (Gasoline 2-stroke Engine Oil 1)							
Gear Oil	Gear Oil SAE 90 GL-5, SAE 85W-90, Approx. 280 ml (25.5 fl. oz.)							
Fuel Tank Capacity, l	25							
Gear Reduction Ratio	12:23							

2. NAME OF PARTS

25C3 • 30A4



Mercury Tohatsu 25hp 2 Stroke Service Manual

KJ Lindholm-Leary



Mercury Tohatsu 25hp 2 Stroke Service Manual:

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