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- 3.4-152 DIESEL ENGINE

# BODY AND CHASSIS ASSEMBLY

## Removal and Refinement

38-01-01

- Remove the air filter and waders securing the hood to the instrument panel.
- Detach the front fender and waders securing the grille to the front side support.
- Disconnect the two air cleaner pipes of front and the coupling adaptor to the grille front panel.
- Remove the battery secure panel.
- Disconnect the headlight wiring in the light switch.
- Fig. 1. Lift the hood and grille assembly clear of the tractor as shown.

## Refinement

- Place the hood and grille assembly over the tractor, leaving the grille on the fender at the front side support.
- Attach the hood to the instrument panel with the air filter and waders and replace the fender at the front side support.
- Reconnect the air cleaner pipes of front.
- Reconnect the headlight wiring in the light switch and into the battery secure panel.

# CHASSIS AND ENGINE PANELS ASSEMBLY

## Removal and Refinement

38-01-02

- Remove the hood and grille assembly as stated in operation 38-01-01.
- If necessary, remove the air cleaner of front and then cover the two air cleaner pipes from the grille.
- Remove the headlight wiring from the fender.
- Remove the front fender and waders securing the grille to the fender and the two fender and waders each side, securing the side panels to the hood.
- Remove the grille and side panels assembly from the hood.

## Refinement

- Place the grille and side panels assembly in position on the hood and secure the grille with the two fender and waders and the side panels with the two fender and waders each side.
- If necessary, lift the air cleaner pipes of front and the air filter.
- Attach the headlight wiring in the fender with the clip.
- Attach the hood and grille assembly as stated in operation 38-01-01.

# SEALS REMOVAL AND REPLACEMENT

## Removal

- Remove the hood and grille assembly as stated in operation 38-01-01.
- If necessary, remove the air cleaner of front and then cover the two air cleaner pipes from the grille.
- Fig. 2. Remove the required panel by covering the two fender and waders.

NOTE - IF THE BOTTOM PANEL IS TO BE REMOVED THE TWO SIDE PANELS MUST BE REMOVED FIRST.

- Remove all traces of the old seal and adhesive from the panel.

## Refinement

- Remove the required material on the contact surface of the seal with an approved adhesive (i.e. Bostik 175) and allow it to dry completely.
- Apply a coat of the adhesive to the seal surface and allow it to become tacky.
- Place the seal in position, working pressure evenly for whole of surface.
- Roll the panel and secure with the two fender and waders.
- If necessary, lift the air cleaner pipes and the air filter.
- Attach the hood and grille assembly as stated in operation 38-01-01.

# LOWER INSTRUMENT PANEL

## Removal and Refinement

38-01-03

- Remove the battery secure panel.
- Disconnect the battery lead from the battery secure panel.

- Fig. 3. Remove the front fender and waders securing the lower instrument panel and remove the panel from the instrument panel as shown.
- If necessary, remove the air cleaner service adaptor by covering the panel, air and waders securing the mounting bracket to the lower panel.

## Refinement

- If necessary, lift the air cleaner service adaptor and secure it to the lower panel with the screw, nut and waders.
- Fig. 4. Roll the lower panel and secure with the two fender and waders.
- Reconnect the lead to the air cleaner service adaptor and into the battery secure panel.

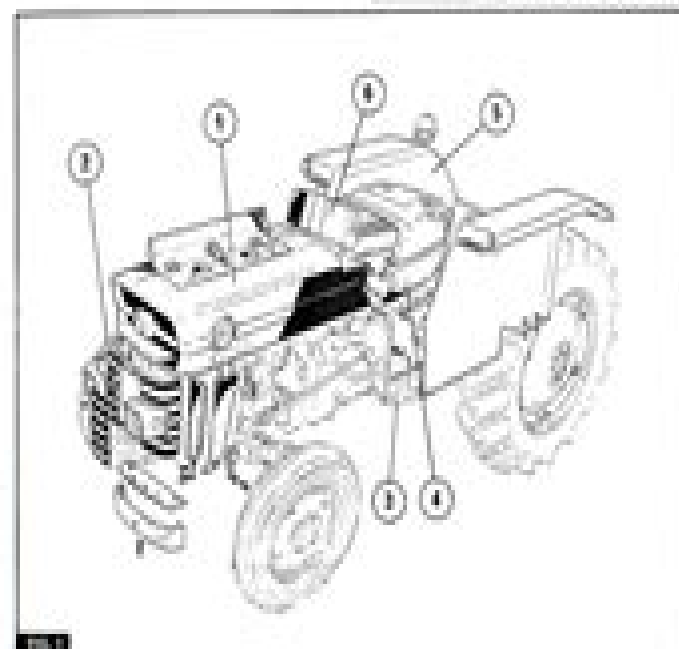


FIG. 1



FIG. 2

# Mf 165 Service Manual

**Rose Army**



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