

SERVICE ENGINE

- Spring length (B) should fall within notch (C). The spring measurement should be 66-72 mm (2.60-2.83 in.)

5. If tension adjustment is needed, loosen or tighten nut (C) as required.

Checking and Adjusting Alternator Belt (2500B Diesel)

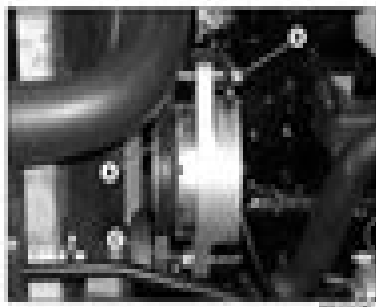


CAUTION: Avoid injury! Rotating parts can catch fingers, loose clothing, or long hair. Wait for engine and all moving parts to stop before leaving operator's station to adjust or service machine.

Checking Belt Tension

1. Park the vehicle safely. (See Park Safety in the SAFETY section.)

2. Open rear engine hood.



3. Inspect alternator belt (A) for excessive wear, damage or stretching while in position on the fan, alternator and flywheel sheaves.

4. Apply thumb pressure to the belt approximately halfway between the sheaves. Belt should deflect inward approximately 5.0 mm (3/16 in.).

Adjusting Belt Tension

1. Loosen adjustment bolt (B).

2. Loosen alternator mounting bolt (C).

3. Apply outward pressure to the alternator housing.

4. Tighten alternator adjustment bolt and mounting bolt.

5. Apply thumb pressure to the belt approximately halfway between the sheaves. Belt should deflect inward approximately 5.0 mm (3/16 in.).

6. Close rear engine hood.

Replacing Fan Belt (2500B Gas)

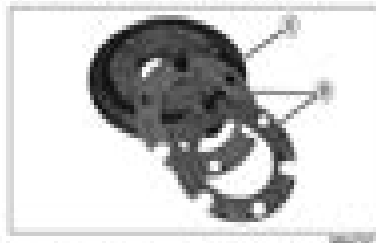
Removing

NOTE: Disconnect and remove spark plugs to allow for easy flywheel rotation during outer sheave half installation.

1. Remove spark plugs.



2. Remove three (3) nuts (A) from bottom pulley.



3. Remove outer half of bottom pulley (C) and sheave (B) from flywheel.

4. Work belt (B) between tips of fan and fan shroud to remove belt.

SERVICE ENGINE

Installing

1. Work belt between tips of fan blades and fan shroud, and place belt in fan pulley.

2. Install inner, belt, and outer half of bottom pulley.

NOTE: Slightly rotating fan while tightening pulley nuts will help to prevent belt from being pinched between pulley halves.

3. Tighten pulley nuts.

4. Install spark plugs and tighten to 25 ft-m (27 ft-in.).

5. Run engine for a few seconds. Stop engine and check tension. Adjust if required. See Checking and Adjusting Fan Belt (2500B Gas) in this section.

Replacing Alternator Belt (2500B Hybrid Gas)

Removing

1. Remove key from key switch to prevent engine from being started.



2. Remove nut (A), washer, grout and hex head bolt.

3. Remove nut (C), washer, grout and hex head bolt.

4. Remove belt guard (B).



CAUTION: Avoid injury! Components are spring-assisted and under tension. Injury can occur if spring-assisted component is released suddenly.



5. Insert the square drive of a 3/8 in. breaker bar in the square hole (C) of the tensioner arm.

6. Pull on breaker bar to rotate belt tensioner and hold in that position.

7. While holding breaker bar, remove belt from alternator pulley first, then the remaining pulleys. Allow tensioner to rotate to a relaxed position.

8. Work belt between tips of fan and fan shroud to remove belt.

9. Inspect belt for wear, cracking, or other damage. Replace as necessary.

Installing

1. Work belt between tips of fan and fan shroud to install.

IMPORTANT: Avoid damage! Ensure belt is correctly seated in grooves of pulleys. Failure to do so will result in belt damage immediately after engine is started.

2. Route belt around engine pulley (B), idler pulley (F), and fan pulley (G) as shown.

3. Use a breaker bar to rotate tensioner and hold in place.

4. Install belt over alternator pulley.

5. Install belt guard (B). Install hex head bolt, grout, washer and nut (A) and tighten securely.

6. Install hex head bolt, grout, washer and nut (C) and tighten securely.

7. Run engine for a few seconds. Stop engine and check tension. Adjust if required. See Checking and Adjusting Alternator Belt (2500B Hybrid/Gas) in this section.

John Deere 2500b Service Manual

Annelies Wilder-Smith



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