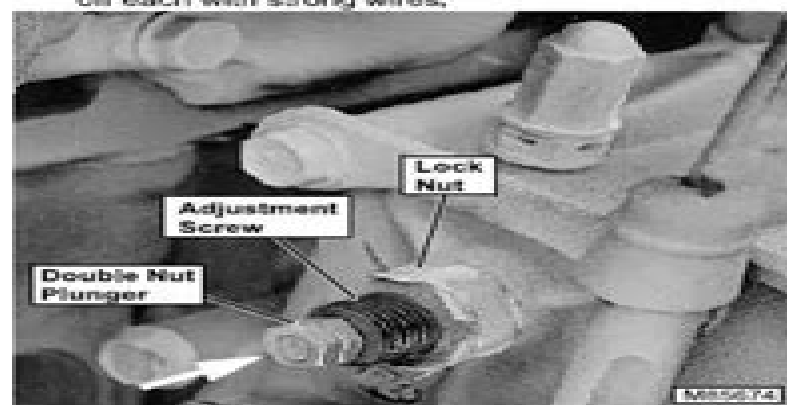


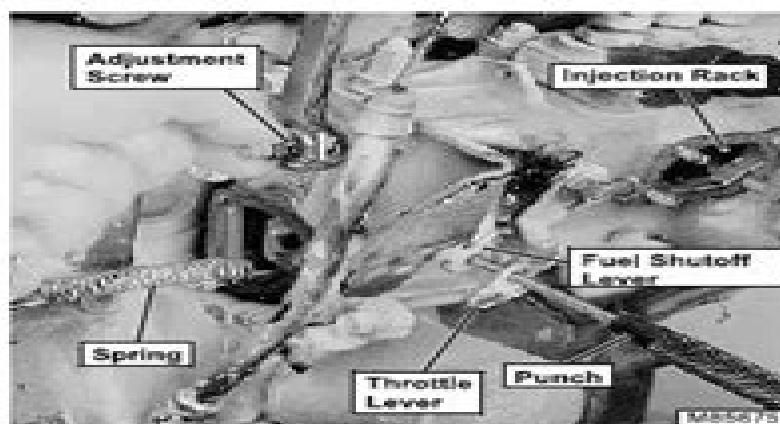
7. Hold fuel shutoff lever fully counterclockwise and at the same time hold throttle lever fully clockwise. Insert a punch to hold both levers in position or tie off each with strong wires.



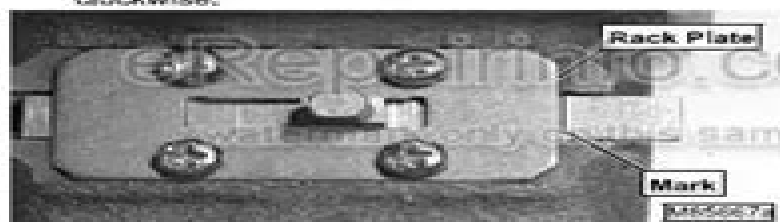
IMPORTANT: DO NOT tamper with double nuts or engine warranty will be voided. These are pre-set by engine manufacturer and must not be altered.

Press in fully on double nut plunger assembly any time adjustment is being made.

8. Loosen lock nut to allow movement of adjustment screw.



9. Use a helper at this point to perform adjustment.
10. Use a punch or strong wires to hold fuel shutoff lever fully counterclockwise and throttle lever fully clockwise.



IMPORTANT: Fuel injection rack should have an alignment mark on it. If rack is NOT MARKED, fuel injection pump MUST BE sent to an Authorized Diesel Service (ADS) center to be calibrated and re-marked. Instruct ADS technician that there must be only one distinguishable alignment mark on rack.

11. Push in on double nut plunger assembly and at the same time turn adjustment screw to align mark. When mark is aligned with right edge of rack plate, tighten lock nut while keeping adjustment screw stationary.
12. Check that alignment mark has not moved. Re-adjust if necessary.
13. Remove spring and punch or wires.

IMPORTANT: BE SURE to install new gaskets on governor case cover and fuel injection pump rack cover (part of solenoid mounting bracket).

14. Assemble parts in reverse order of removal.
15. Install new wire seal to acorn nuts and mark them with a new paint stripe.

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