

micros

File

Launch Cheque

Launch Order

 Print

R.T. Strip

Post Cheque

Salvage

Appetizers

Soup/Salads

Sandwiches

Pasta

Entrees

Drinks

 Wine

 Beer

 Cocktails

 Shots

 Desserts

 Ice Cream

 Fruit

Save

Repeat Previous

No Order Item

Seat 1: Ready For Your Next Entry

Ttl: 62.1

Chk: 37

Sally S.      Myrtle Beach, SC      Get 1

1 Crab Cakes	8.95	1	
1 Cheeseburger	5.95	1	
Medium Veg			
Cheese			
Fries			
1 Coffee House	4.00	1	
1 Root Tea	1.25	1	



Subtotal	61.75
Tax	5.07
Service Chg	4.00
Payment	0.00

Est In Ttl

20.82

Pay

Discount

Function

Send Item

Cancel

Void

Previous

Service





Cafe

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Server 1

# Micros 2700 Pos Configuration Manual

**Xiaolong Qi**



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web surface finish is the specified smoothness required on the finished surface of that part this surface finish can be obtained by machining grinding honing or lapping etc surface finish is generally required for mechanical components where these components must fit together perfectly move against each other or form a sealing interface

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web surface finish symbols are formed by combining the symbol and lay direction direction of lay for iso and related drafting standards you can display surface finish symbols per 2002 standards by selecting display symbols per

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web standard symbols v basic symbol used when surface finish can be produced by any convenient technique modified symbol finish done by a machining process modified symbol indicating a surface finish without removal of material for example quality of an initial casting roughness value chart 3 a l 50 rough oxy cut



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web *australian standard technical drawing part 201 mechanical engineering drawing section 1 scope and general 1 1 scope*  
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characteristics of lay surface roughness and waviness it comprises the small local deviations of a surface from the perfectly  
flat ideal a true plane

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web *understanding surface roughness symbols* symbols that indicate the surface texture of machined and structural parts are  
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web *surface finish symbols* are graphical callouts to indicate surface texture and surface roughness for design parts  
manufactured by various manufacturing processes the surface finish graphical symbol usage is defined in iso 1302 2002

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web the symbol indicates the surface finish requirements and shows a machining allowance requirement of 3mm on all  
surfaces symbol for surface texture all component surfaces the symbol indicates that all of the component surfaces are to be  
machined location of surface texture symbols

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web may 28 2023 *published by gayamadhusanka* on may 28 2023 surface finish symbols are needed to represent the  
surface texture requirement to manufacturers if you are working on cnc machining parts or some other manufacturing  
process then you need to specify the surface finish requirement to manufacture

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web 1 positions of auxiliary symbols for surface symbol a surface roughness value cut off value or reference length machining

method grain direction surface undulation etc are indicated around the surface symbol as shown in fig 1 below fig 1 positions of auxiliary symbols a ra value b machining method c cut off value evaluation length

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web nov 11 2021 the ra surface finish chart shows the arithmetic average of surface heights measured across a surface as already mentioned there are three basic components of a surface roughness waviness and lay therefore different factors are affecting the characteristics of surface geometry

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web iso and ansi standards provide guidelines and symbols for surface finish specifications ensuring clear communication between designers and manufacturers a detailed explanation of surface finish units from ra to rz ra average roughness

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web may 12 2020 it is suggested to indicate the surface roughness on drawing by symbols the bis recommended symbols for indicating the surface finish are shown in table a for the roughness values greater than 25µm the symbol is used for roughness value less than 25µm the equilateral triangular symbol is used

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