

UPPER STRUCTURE / Remote Control Valve

Remove and Install Remote Control Valve for Slewing Foot Brake

CAUTION: If pressurized hydraulic oil makes contact with the skin or eyes, it may cause serious injury. Release the pressure before removing the hydraulic lines. Hot hydraulic oil just after operation may spout and cause severe burns. Wait for the oil to cool before starting any work.

Preparation

1. Stop the engine, and then operate the control lever several times to release the remaining pressure from the circuit.



Material




IMPORTANT: Tag the removed hoses to enable you to identify them during assembly.

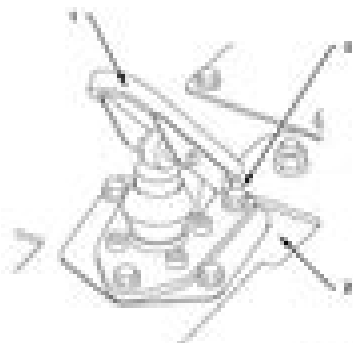
1. Disconnect all the hoses from the remote control valve (1). Cap the openings.
 10 mm, 22 mm, 27 mm

2. Remove the bolts (3) (2 used) from the frame (2), and then remove the remote control valve (1).
 17 mm

Installation

1. Install the remote control valve (1) onto the frame (2) with the bolts (3) (2 used).
 17 mm
 41 to 45 N·m (4.2 to 4.6 kgf·m) (29.4 to 33.3 MPa)

2. Connect all the hoses to the remote control valve (1).
 10 mm
 22 mm
 28 N·m (4.0 kgf·m) (28.9 MPa)
 27 mm
 55 N·m (6.5 kgf·m) (56.7 MPa)

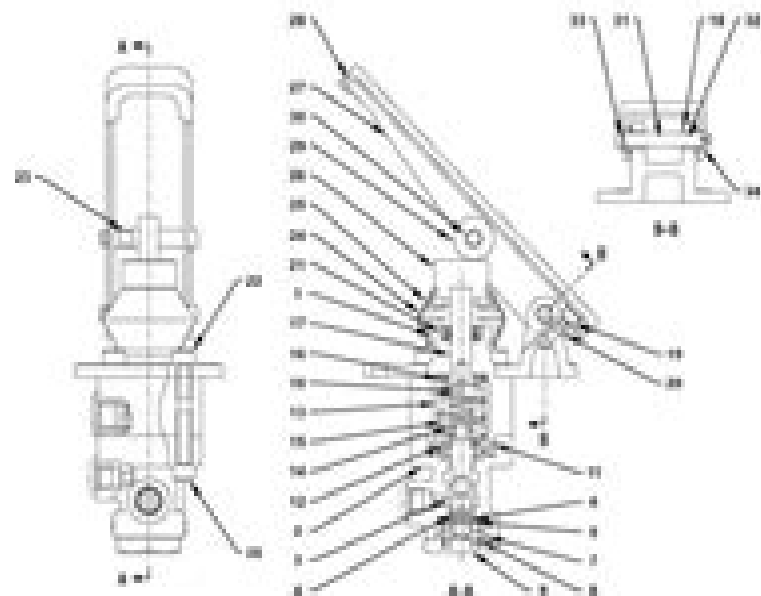


Illustration

W2-8-53

UPPER STRUCTURE / Remote Control Valve

Disassemble Remote Control Valve for Slewing Foot Brake



Illustration

- | | | | |
|------------|-------------|-------------------|-------------------|
| 1 - O-ring | 11 - Bolt | 21 - Bolt | 31 - Pin (1 used) |
| 2 - O-ring | 12 - O-ring | 22 - O-ring | 32 - Pin (2 used) |
| 3 - Bolt | 13 - O-ring | 23 - O-ring | 33 - Pin (2 used) |
| 4 - Plug | 14 - O-ring | 24 - O-ring | 34 - Pin (2 used) |
| 5 - Plug | 15 - O-ring | 25 - O-ring | |
| 6 - Plug | 16 - O-ring | 26 - O-ring | |
| 7 - Plug | 17 - O-ring | 27 - O-ring | |
| 8 - Plug | 18 - O-ring | 28 - O-ring | |
| 9 - Plug | 19 - O-ring | 29 - O-ring | |
| 10 - Plug | 20 - O-ring | 30 - O-ring | |
| | | 35 - Pin (2 used) | |

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Rachel S Tattersall



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