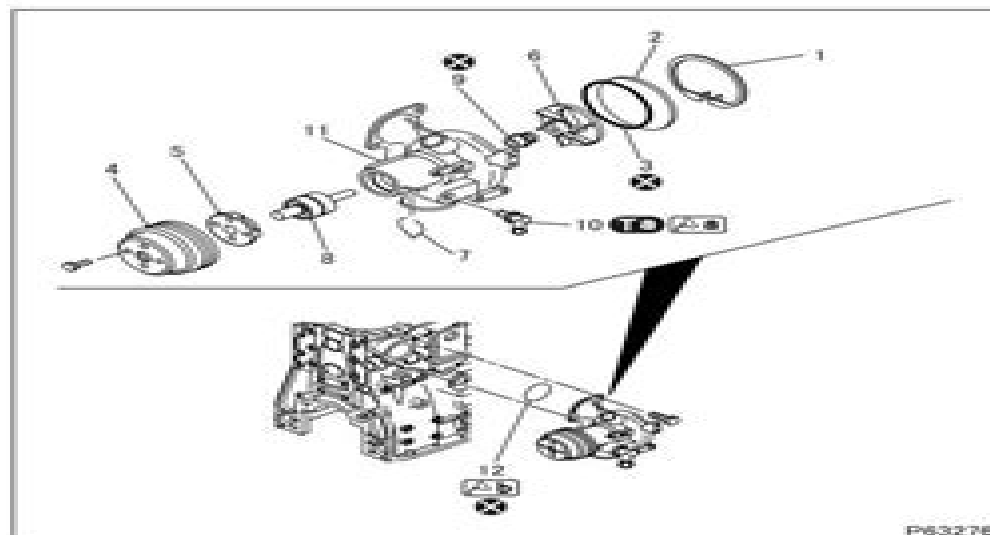


# MITSUBISHI 6M70 WATER PUMP



## ● Disassembly sequence

- 1 Snap ring
- 2 Water pump cover
- 3 O-ring
- 4 Water pump pulley
- 5 Flange
- 6 Impeller
- 7 Wire
- 8 Bearing unit
- 9 Unit seal
- 10 Connector
- 11 Water pump case
- 12 O-ring

⊗: Non-reusable parts

## ● Assembly sequence

Follow the disassembly sequence in reverse except for the following.

11 → 8 → 7 → 9 → 6

- See the previous section "DISCONNECTION AND CONNECTION OF HOSES AND PIPES" for the correct insertion depth of water pump hoses into the pump as well as the correct tightening torque of clamps.

## Service standards (Unit: mm)

Location	Maintenance item	Standard value	Limit	Remedy
5, 8	Interference between flange and bearing unit	0.05 to 0.08	—	Reassembly allowed only twice
6, 8	Interference between impeller and bearing unit	0.03 to 0.06	—	Reassembly allowed only twice

## Tightening torque (Unit: N·m {kgf·m})

Mark	Parts to be tightened	Tightening torque	Remarks
⑩	Connector	39 {4.0}	—

## Lubricant and/or sealant

Mark	Points of application	Specified lubricant and/or sealant	Quantity
△a	Thread of connector	Threebond Sealock 2310	As required
△b	O-ring	Engine oil	As required

Mitsubishi 6M70 Engine Parts contact:

email: [EngineParts@HeavyEquipmentRestorationParts.com](mailto:EngineParts@HeavyEquipmentRestorationParts.com)

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# Mitsubishi 6m70 Supply Pump Service Manual

**S Ben Porath**



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