

Motor Trader

SERVICE DATA No. 479

Fiat 124

Manufacturers: Fiat SpA, Turin, Italy

UK Concessionaires: Fiat (England) Ltd., North Circular House, North Circular Road, London, N.W.18

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FIAT 124 is a four-door, four-light saloon, of unitary construction and with a conventional arrangement of the major mechanical components. The front-mounted engine is coupled to a four-speed, all-synchromesh gearbox, and drive is a fixed disc spring clutch. The drive is taken by a two-stage propeller shaft to a three-quarter floating hypoid bevel drive rear axle.

Independent front suspension is fitted, and this uses wishbones, coil springs and double-acting hydraulic shock absorbers, and a stabiliser bar is incorporated in the layout. At the rear, coil springs are used, and are located at each end of the rear axle casing. Additionally, there is a stabiliser bar and there are two pairs of trailing arms and one transverse Panhard rod.

Identification of vehicles is as follows:— Chassis type and number, together with engine type and spare numbers are stamped on a plate attached to the engine compartment side of the right-hand front wing. Show the location in the chassis type and identification number.

ENGINE

Removal

With the vehicle over a pit or on axle stands, raise bonnet and drain engine coolant from radiator, auxiliary tank and heating system. Disconnect battery leads and leads from coil to distributor. Disconnect all pipes, wires and cables to and from the engine and ancillary components. Disconnect exhaust pipe from manifold. Remove water hose connecting radiator to water pump and heater return piping. Disconnect radiator/auxiliary tank hose. Remove radiator unit.

Working from inside the vehicle,

remove the gearlever and take off transmission cover. Working from under car, undo three fixing bolts on flexible coupling on transmission mainshaft sleeve, disconnect speedometer drive, unhook clutch withdrawal fork return spring and remove adjusting rod on flexible cable from clutch fork. Take off engine. Flywheel cover after removing four bolts fixing it to the front of the transmission. *Note:* Lift rear bolt of flywheel cover also secures engine parking cable. Remove three bolts attaching starter motor to front end of transmission, after first removing the heat shield. Fit bracket A 76009 to hydraulic jack and place under gearbox. Remove four bolts attaching gearbox to crankcase, using articulated wrench A 55015. Detach crossmember fixing engine/gearbox to floor. Support gearbox and move it towards the rear of the car to withdraw the clutch shaft from its bearing in the rear end of the crankshaft and from the hub of the clutch driven plate. Lower and remove transmission and remove starter motor from engine compartment.

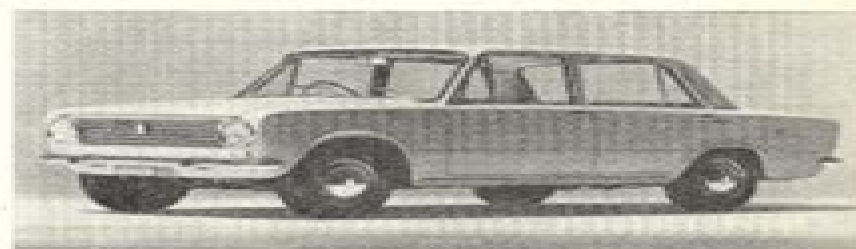
Hook lifting bar A 60541 to a hoist and align over engine. Pass front sling under thermostat housing and rear one under crankcase. Take slack in hoist until there is slight tension, then remove two main fixing engine to rubber support pads on front cross member and lift unit clear.

Replacing the engine is a reversal of the aforementioned procedure. *Note:* When re-coupling engine to transmission the clutch must be correctly inserted in the slots in the driven plate.

Dismantling Unit

Engine should be suspended in stand and attached by its mounting studs; drain sump oil and then proceed as follows. Remove clutch assembly and carburettor air filter. Remove spark plugs, distributor, and oil pressure and water temperature sender units. Remove dynamo. Disconnect and remove all pipes, linkages and ancillaries.

Undo four self-locking nuts and remove rocker shaft. Withdraw pushrods. Remove 10 bolts and washers and lift cylinder head and gasket from cylinder block. Withdraw tappets from guides in crankcase. Fit tool A 60305 to flywheel to prevent crankshaft from turning. Remove fan drive and dynamo drive pulley and then remove sump. Take off timing gear cover and remove camshaft sprocket and timing chain. Draw off timing gear



The saloon is illustrated here but an alternative body is the estate car

driving sprocket and extract key from keyway in crankshaft. Remove flywheel. Withdraw ball race carrying transmission direct drive shaft from seating in crankshaft. Remove driven gear of oil pump and distributor drive from end of spindle and also remove oil pump unit complete.

Remove con. rod caps and corresponding half bearings and withdraw con. rod and piston units from top of cylinder block. Remove six bolts fixing rear cover plate of crankcase and remove plate with gasket. Remove bolts for five main bearing caps then remove caps and shells. Lift out crankshaft, the other half of the bearing shells from their seatings in the crankcase and the thrust bearing half rings in the rear main bearing.

Camshaft

Remove two bolts and spring washers fixing retainer plate of camshaft and take off retainer plate. The camshaft can now be withdrawn from the crankcase. *Note:* When withdrawing camshaft be sure not to damage the bushes in which it runs.

Reassembling Engine

Place crankcase upside down in revolving stand Arr. 22204 using brackets Arr. 22205/11. Insert camshaft in its bushes and fit retainer plate over front and end of shaft. Before doing this, lubricate shaft journals and bushes.

Fit half main bearings, lubricated, in their seatings in crankcase and then position crankshaft; two thrust half rings then can be inserted in the rear main bearing. Fit main bearing caps and half-bearing shells, tighten main bearing caps to 59.4lb.ft. torque. Refit transmission direct-drive shaft ball race in

crankshaft. Fit rear crankcase cover plate gasket in position and replace cover with the six bolts, seats and washers.

Turn crankshaft so that crankpins of Nos. 1 and 4 con. rods are in their highest positions (that is with the engine upside down). In this position, fit the flywheel aligning the reference mark punched on it with the crankpins and fit it to the shaft with six bolts and washers; tighten to 58.6lb.ft. torque.

After oiling the pistons, insert con-rod/piston ring assemblies in their respective cylinders, using tool A 60602. Assemblies must be fitted in correct cylinders; these can be found from the number stamped on the con-rod and its cap—the number must be on the side away from the camshaft when assembly is complete.

Couple con-rods to the crankpins, fitting half-bearings and caps. Tighten to 37.6lb.ft. Refit oil pump to cylinder block, using two bolts and spring washers. Turn block over to correct position. Fit key in crankshaft for timing chain drive sprocket and generator fan pulley. Fit timing gear drive sprocket on crankshaft. Fit driven camshaft sprocket to camshaft and mesh chain on sprockets so that reference marks on the gears align. *Note:* Exact position of drive sprocket on camshaft is determined by a dowel. When marks on the driving and driven sprockets are in line the timing will be correct.

Lock crankshaft and camshaft sprockets using tool A60305 on flywheel. Fit driven sprocket on camshaft with bolt and flat and tab washers. Tighten bolt to 35.4lb.ft. torque.

Insert tappets, suitably oiled, in their guides in crankcase. Place cylinder head gasket on block and fit head complete with valves and springs. Fit 80 cylinder head bolts, with washers, tighten them in se-

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Table of Contents Manual Motor Fiat 124

1. Understanding the eBook Manual Motor Fiat 124
 - The Rise of Digital Reading Manual Motor Fiat 124
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual Motor Fiat 124
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual Motor Fiat 124
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual Motor Fiat 124
 - Personalized Recommendations
 - Manual Motor Fiat 124 User Reviews and Ratings
 - Manual Motor Fiat 124 and Bestseller Lists

5. Accessing Manual Motor Fiat 124 Free and Paid eBooks
 - Manual Motor Fiat 124 Public Domain eBooks
 - Manual Motor Fiat 124 eBook Subscription Services
 - Manual Motor Fiat 124 Budget-Friendly Options
6. Navigating Manual Motor Fiat 124 eBook Formats
 - ePub, PDF, MOBI, and More
 - Manual Motor Fiat 124 Compatibility with Devices
 - Manual Motor Fiat 124 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual Motor Fiat 124
 - Highlighting and Note-Taking Manual Motor Fiat 124
 - Interactive Elements Manual Motor Fiat 124
8. Staying Engaged with Manual Motor Fiat 124
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual Motor Fiat 124
9. Balancing eBooks and Physical Books Manual Motor Fiat 124
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual Motor Fiat 124
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Manual Motor Fiat 124
 - Setting Reading Goals Manual Motor Fiat 124
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Manual Motor Fiat 124
 - Fact-Checking eBook Content of Manual Motor Fiat 124
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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