# Fiat 124

Manufacturers: Fiat Sp.A., Turin, Italy

UK Concessionaires: Fist (England) Ltd., North Circular House, North Circular Road, London, N.W.10

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FIAT'S 124 is a four-door, fourlight subcose, of unitary opertraceline and with a conventional arrangement of the major mechamical components. The fourmounted engine is complet to a four-speed, all-synchromous gearbox, and there is a Flat displaying a spring clutch. The drive is taken by a two-stage propular shaft to a three-quarter floating hypoid bred drive vers safe.

Independent front suspension is fined, and this uses, wishbones, coil aprings and double-acting hydrastic shock abserbers, and a stabiliser but is incorporated in the layout. At the rear, coil speings are used, and are located at each end of the rear axie casing. Additionally, there is a stabiliser but and there are two pairs of trailing arms.

and one transverse Panthard rod.
Identification of vehicles is as
follows:— Channis type and rember together with engine type and
spares manthers are stamped on a
plate structual to the oughne compartment side of the right-hand
front using. Below that location is
the channe type and identification

#### ENGINE

#### Removal

With the vehicle over a pit or axis axis etands, raise bosenet and deals engine coelest from radiator, availably tark, and brating system, and brating system, Discomment battery leads and leads from coil to distributor. Discomment all pipes, wires and askles to and from the engine and axislary competents. Descenned andillary competents becomest exhaust pipe from manifold, Remove water base connecting radiator to water pump and heater return pipes. Discomment radiator/acotil-nty tank hose. Remove radiator unit.

Wooking from Inside the vehicle,

remove the gearlever and take off transmission cover. Working from under car, undo three fixing bolts on flexible coupling on transmission mainshaft sleeve, disconnect speedometer drive, unhook chutch withdrawad fork return spring and remove adjusting red on fireible cable from clutch fork, Take off engine flywheel cover after removing four holts fixing it to the front of the transmission. Note: LH rear bolt of flywheel cover also recover engine earthing cable. Remove three bolts attaching startor motor to front end of transmission, after first removing the best shield. Fit bracket A 70009 to hydraudic jack and place under gearbox. Remove four bolts attaching genrhox to crankcase, using arti-culated wrench A 55035. Detach crossmember fixing engine/gearbox so floor. Support gearbox and move it towards the year of the car to withdraw the clotch shall from its bearing in the year end of the crankshaft and from the bub of the clutch driven plate. Lower and remove transmission and remove. starter motor from engine com-District Company of the

Hook lifting bur A 60541 to a hoist and align over cogine. Pansfront sling under thermostat housing and rear one under crankense. Take slack in boist until these is slight temilos, then remove two muts ficing engine to rubber support pads on front cross member and lift unit clear.

Replacing the engine is a revernal of the aforementioned procedtors. Note: When recoupling engine to improvide the clutch record he correctly inserted in the slots in the driver plate.

#### Dismantling Unit

Engine should be suspended in stand and attached by its mouesting stack; drain samp oil and then proceed as follows. Remove clutch assembly and carburetter air filter. Remove spark plags, distributor, and oil pressure and water temperature sender units. Remove dynamo. Disconnect and necillaries.

Unido four self-locking custs and remove rocker shaft. Withdraw pushroots. Remove 10 bolts and sachers and lift cylinder beach and garker from cylinder block. Withdraw tappets from guides in crank-case. Fit tool A 8000 to flywheel to prevent chankshaft from turning. Remove fan drive and dynamedrive pulley and then remove somp. Take off timing pear cover and sensove careshaft speecket and timing chain. Draw off timing pear



The seloon is illustrated here but an alternative body is the estate car

driving sprocket and extract key from keyway in crassishasts. Remove flywheel. Wirbdraw ball race carrying transmission direct drive shall from seating in crankshaft. Remove driven goar of oil pumpand distributor drive from end of spindle and also remove oil pumptonit complete.

Remove con. rod caps and corresponding half bearings and with-draw com. rod and piston units from top of cylinder block. Remove six bolts fixing rear cover plate of crankcase and remove plate with gasket. Remove bolts for five man bearing caps then remove caps and shells. Lift out crankchaft, the other half of the bearing shells from their sentings in the crankshaft and the thrust bearing half rings in the rear main bearing.

#### Camshaft

Remove two bolts and spring washers fixing retainer plate of cansidate and take off retainer plate. The cannidate can now be withdrawn from the crank-case. Note: When withdrawing cannihals for some nor to damage the husbes in which it cans.

#### Reassembling Engine

Phace crankcase upside down in revolving stand Arr. 22204 using brackets Arr. 22203/11. Insert camshaft in its bushes and fit relainer plate over front sid of shaft. Before doing this, lobricate shaft rournals and bushes.

Fit half main bearings, lubricated, in their seatings in crankcase and flore position crankchaft; two threat half rings then can be inserted in the year main bearing. Fit main braring caps and half-bearings then tighten main bearing caps to 59 30b.ft because. Refit transmission direct-drive shaft ball root in promishaft. Fit year crankcase power plate gashet in position and replace, cover with the six boils, seats shall washers.

There countedbaft so that cruerkpies of Nos. I and 4 coes, pode are in their highest positions (that is with the engine upulate down). In this position, fit the flywheel aligning the reference mark persched on it with the cruerkpitts and fit it to the shaft with six bolts and washers; lighten to 58.40h.ft torque.

After orling the pintons, insert even-rold/pixton ring assemblies in their respective cylinders, uning tool A 6500Z Assemblies must be fitted in correct cylinders; these can be found from the number stamped on the correct and like cap, the mamber stamped on the correct and the cap, the mamber stand by on the side away From the quembars when

assembly is complete.
Couple con-rods to the crankpins, fitting half-bearings and caps.
Fighten to 37.6lb ft. Refit oil pumpto cylinder block, using two bolts
and spring washers. Turn block
over to normal position, Fit key to
crank-shaft for timing chain drive
sprocket and generator fan pulley.
Fit timing gear drive sprocket on
crank-shaft. Fit driven careshaft
sprocket to camshaft and mech
chain on upockets so that reference marks on the gears align.
Note: Exact position of determ
sprocket on monthaft is determined
by a down! When marks on the
diviring and driven sprockets are in
line the finding will be covered.

Lock crank-shaft and covered.

Lock crank-shaft and covered.

Lock crankshaft and camehalt sprockets using tool A60305 on flywheel. Fix driven sprocket on camshaft with bolt and flat and talwashers. Tighten bolt to 3540kft

Insert tappets, mitably ciled, in their guides in crankcase. Place cylinder head guidet on block and fit head complete with valves and springs. Fit 10 cylinder head bolts, with washers, tighten them in ne-

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**B** Lingard

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