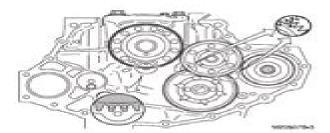


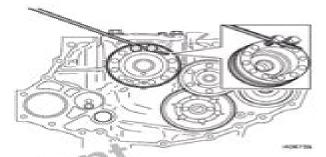
The timing from the idler gear is not relevant.



2 Screw two flywheel attachment boits in the crankshaft as shown and use a lever to rotate the crankshaft.



- · Make sure that the two bolts are installed opposite from the dowel pin as shown.
- This is the only correct removal. orientation for the crankshaft.







Loosen connecting rods 2, 3, 4, and 5,



- Ask a second person to guide the pistons downward when loosening the bolts.
- · To prevent damage, never place the bearing cap on its mating surface.



Rotate the crankshaft clockwise to 30° as shown.

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