

REPAIR

Disconnect ground wire at negative pole of main battery. Then disconnect wires 1, 2 and 3 (Fig. 1), as well as wires 4 at starter. Remove cap screw 5 and lock nut 6, take cover plate.

NOTE: For a detailed explanation of starter repair operations see "Fundamentals of Service, Electrical Systems" manual. Starter repair data is not listed at the end of this group.

When installing the starter, first slide wires 4 (Fig. 1) over starter connecting pins, then follow with wires 5 and 6. Connect wire 3 from starter battery (see wiring diagram).

ALTERNATOR

GENERAL INFORMATION



Fig. 1. Alternator installed (standard type)

The M2000 (10-14v) alternator is a 12-cycle self-induct synchronous generator. The current coil is located in the rotor and the rectifier coil is in the stator. The rectifier current is supplied by the variable impedance (V-I) through the regulator, two brushes and slip rings to the starting coil in the rotor.

The alternator is driven by the fan belt off the crankshaft. The rotor is supported by two special ground ball bearings.

The generator produces alternating current when a flux transformation into direct current by the rectifier diodes 4 (Fig. 2).

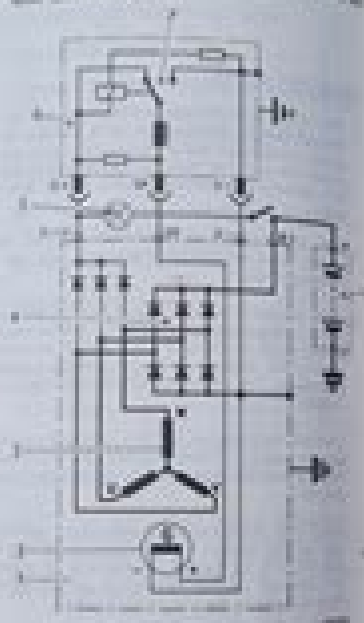


Fig. 2. Wiring Diagram of an Alternator with Regulator

- 1 Alternator
- 2 Exciting coil (rotor)
- 3 Current coil (rotor)
- 4 Rectifier
- 5 Alternator indicator light
- 6 Single coil - non terminal regulated
- 7 Regulator terminals
- 8 Battery

The alternating windings are Y-connected. The coil with U, V and W (see Fig. 3) are connected to the rectifier diodes. The current flows through the diode and terminal 8, directly to the positive pole of the battery. Due to this arrangement the main current no longer flows through the regulator of the alternator. During one revolution of the rotor, voltage in the stator coil rises from 0 to the positive maximum, drops to 0, then to the negative maximum and again drops to 0. Then the process is repeated.

In the stator coils are 3 connected, a three phase or alternating current is generated. The induced phase are shifted by 120°.

NOTE: For a detailed explanation of alternator design and operation see "Fundamentals of Service, Electrical Systems" manual.

REPAIR

With the engine shut off, disconnect alternator wires. Remove alternator attaching screws and take off alternator.

CAUTION: Replace alternator ball bearings and brushes every 2000 hours of operation. The life of the brushes is related to that of ball bearings so that the alternator will fail when the bearings have to be replaced. Therefore always replace ball bearings together with brushes. If ball bearings are not replaced, the rotor will run unevenly, rubbing against the alternator stator. This will result in severe damage to the alternator.

Replacing Brushes

Remove brush holder plate with brushes from rear of alternator (open type). On the closed type alternator remove cover from rear of alternator and lift out brush holder with brushes.

Examine brushes and replace. Make sure wires are only connected to holder. Make sure the two copper contact terminals, length of brush. Check if brushes are in correct order, they must fit.

Replacing Ball Bearings

Loosen attaching screws in drive bearing and pull rotor together with drive bearing evenly out of stator. Push rotor out of drive bearing, using a press and a suitable support. Remove ball bearing from drive bearing and press in new ball bearing with closed side facing downward. Attach holder plate.

Push ball bearing being slip ring from rotor using a press, or pull off by means of an extractor. Push in new bearing.

Press drive bearing with ball bearing in rotor using a press. Make sure support is clean so that the rotor enters the ball bearing.

NOTE: For detailed explanation of alternator repair operations see "Fundamentals of Service, Electrical Systems" manual or call at the "Fundamentals" of repairman. Starter repair data is indicated at the end of this group.

When installing the generator, screws spaced previously. Make sure that wires and cables are not bound up (see Wiring Diagram).

For checking and adjusting fan belt tension see section 20, group 10.

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