



THERMAX

05-0355-33

1. Remove bearing (1) using a split edge puller.

NOTE: Bearings (2) and (3) must be replaced when removed from shaft.

2. Remove parts (3-9):

- 3- Ball Bearing
- 4- Snap Ring
- 5- Spring
- 6- Spring
- 7- Spring
- 8- Spring
- 9- Spring
- 10- Spring
- 11- Spring
- 12- Spring
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- 98- Spring
- 99- Spring
- 100- Spring



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G-Series Coasters  
1000  
Pro-100

For (G/A, T4475+) machines, use an impact, driving screw and J00021 Puller Legs to remove gear with ball bearing (2) and then second ball bearing.

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3. Compress spring washers using CP1021 Clutch Assembly Tool (4) and a press. (See Group 208 for instructions to make tool.)

4. Remove snap ring and spring washers (5).



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NOTE: Piston mounting rings in clutch drum are not serviceable. Do not remove rings; replace drum assembly if rings are worn or damaged.

5. Remove parts (6-10) from drum (2).
6. Remove shaft from drum assembly using a press.
7. Repeat Steps 3-6 for other end of drum assembly.
8. Remove keys, reverse gear and sliding rings from shaft.



- 6- 1/2" x 1/2" x 1/2" Washer
- 7- Piston
- 8- Piston
- 9- Piston
- 10- Piston
- 11- Piston
- 12- Piston
- 13- Piston
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G-Series Coasters  
1000  
Pro-100

# John Deere 450g Dozer Repair Manual

**Karin Nielsen-Saines**



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