

MACHINE SPECIFICATIONS—322 AND 330

	322	330
ENGINE		
Manufacturer	Yanmar	Yanmar
Model Number	3TG66UJ	3TN66UJ
Horsepower (SAEJ1349)	13.4 kW (18 hp)	12 kW (16 hp)
Torque	4.2 kg m (30.3 ft lbs)	4.2 kg m (30.3 ft lbs)
Engine Rated Speeds		
Fast Idle (No Load)	3500 rpm	3450 rpm
Low Idle (No Load)	1300 rpm	1300 rpm
Number of Cylinders	3	3
Crankshaft Alignment	Horizontal	Horizontal
Stroke/Cycle	4 Cycle	4 Cycle
Bore	66 mm (2.6 in.)	66 mm (2.6 in.)
Stroke	64.2 mm (2.5 in.)	64.2 mm (2.5 in.)
Displacement	658 cm ³ (40.1 cu in.)	658 cm ³ (40.1 cu in.)
Compression Ratio	8.7:1	22.4:1
Cooling	Liquid	Liquid
Coolant Capacity	2.8 L (3 U.S. qt)	2.8 L (3 U.S. qt)
Air Filter Type	Dry with Primary and Secondary Elements	Dry with Primary and Secondary Elements
Lubrication System	Full Pressure w/Filter	Full Pressure w/Filter
Crankcase Capacity (w/o Filter)	2.5 L (2.6 U.S. qt)	2.5 L (2.6 U.S. qt)
Oil Filter	Replaceable	Replaceable
Spark Plugs	NGK BPR4BS Champion RN11YC	N/A
FUEL SYSTEM		
Fuel Tank Location	Rear	Rear
Fuel Gauge	Standard	Standard
Fuel Tank Capacity	17 L (4.5 U.S. gal)	17 L (4.5 U.S. gal)
Fuel	85 Octane Unleaded	No.1 or No.2 Diesel
Fuel Pump Location	Frame	Frame
Fuel Pump Type	Electric	Electric
Fuel Delivery	Fixed Jet Carburetor	Indirect Injection
Injection Pump Type	N/A	In-Line Multi-Plunger
Fuel Shutoff	Electric Solenoid	Manual
ELECTRICAL SYSTEM		
Ignition	Electronic	N/A
Type of Starter	12 Volts, Solenoid	12 Volts, Solenoid
Charging System	Remote Alt. 20 amp	Remote Alt. 20 amp
Battery Type	BCI Group, U1	BCI Group, U1
Battery Voltage	12V	12V
Battery Reserve Capacity @25 amp	44 minutes	44 minutes
Battery		
Cold Cranking amp @0°F	342 amp	342 amp
Headlights	Standard	Standard
Reflector/Tail Lights	Standard	Standard
Dash Indicator Lights	Standard	Standard
Operator Presence System	Standard	Standard
Hourmeter	Standard	Standard

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