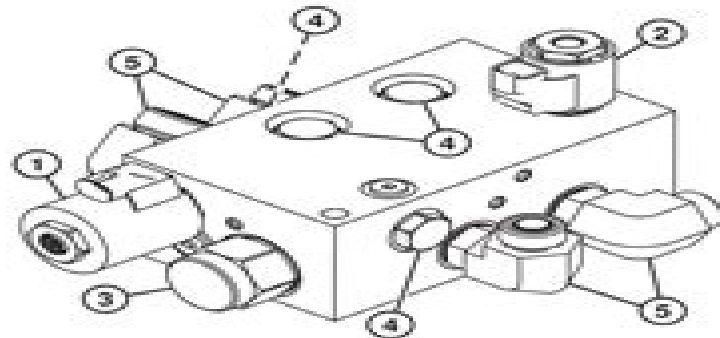


Reversing Fan Valve Disassemble and Assemble

SPECIFICATIONS

Proportional Fan Solenoid (Y37) Valve Torque	27.1 N·m 240 lb·in.
Reversing Fan Solenoid (Y38) Valve Torque	27.1 N·m 240 lb·in.
Reversing Fan Spool Valve Torque	67.8 N·m 50 lb·ft.
Check Valve Torque	27.1 N·m 240 lb·in.



TX1038791-UM: Reversing Fan Valve

LEGEND:

- 1-Proportional Fan Solenoid (Y37) Valve
- 2-Reversing Fan Solenoid (Y38) Valve
- 3-Reversing Fan Spool Valve
- 4-Check Valve (4 used)
- 5-Hydraulic Fitting (4 used)

NOTE:

Reversing fan valve components can be replaced while reversing fan valve is on machine. Internal parts of solenoid valves and check valves are not serviceable.

1. Remove proportional fan solenoid (Y37) valve (1), reversing fan solenoid (Y38) valve (2), and reversing fan spool valve (3).
2. Clean and inspect parts for contamination, wear, or damage.
3. Remove hydraulic fittings (5).
4. Remove check valves (4).
5. Clean and inspect all parts for any contaminants. Replace parts as necessary.

IMPORTANT:

6. **Avoid O-ring or component damage. Apply clean hydraulic oil to all internal parts before assembling and apply petroleum jelly to backup rings and O-rings before installation.**

Apply clean hydraulic oil to all internal surfaces.

7. Apply petroleum jelly to O-rings and backup rings.
8. Install new O-rings and backup rings.
9. Install hydraulic fittings.
10. Install check valves.
11. Install proportional fan solenoid valve, reversing fan solenoid valve, and reversing fan spool valve. Tighten to specifications.

Item	Measurement	Specification
Proportional Fan Solenoid (Y37) Valve	Torque	27.1 N·m 240 lb·in.
Reversing Fan Solenoid (Y38) Valve	Torque	27.1 N·m 240 lb·in.
Reversing Fan Spool Valve	Torque	67.8 N·m 50 lb·ft.
Check Valve	Torque	27.1 N·m 240 lb·in.

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John Deere 402service Manual

Wolfgang Guggemos



John Deere 402service Manual:

John Deere 60 Tractor Technical Service Repair Manual ,1952-01-15 John Deere Shop Manual 655 755 756 855 856&955 Penton Staff,2000-05-24 Models 655 755 756 855 856 955 **John Deere Shop Manual** ,1953 *John Deere Shop Manual* John Deere, This individual Shop Manual is one unit of a series on agricultural wheel type tractors Contained in it are the necessary specifications and the brief but terse procedural data needed by a mechanic when repairing a tractor on which he has had no previous actual experience The material is arranged in a systematic order beginning with an index which is followed immediately by a Table of Condensed Service Specifications These specifications include dimensions fits clearances and timing instructions Next in order of arrangement is the procedures section In the procedures section the order of presentation starts with the front axle system and steering and proceeds toward the rear axle The last portion of the procedures section is devoted to the power take off and power lift systems Interspersed where needed in this section are additional tabular specifications pertaining to wear limits torquing etc *John Deere Shop Manual 520 530 620 630 720 +* Penton Staff,2000-05-24 Models 520 530 620 630 720 730 John Deere 318 Lawn and Garden Tractor Technical Service Repair Manual ,1991-05-15 *John Deere 4400 Compact Utility Tractor Technical Service Repair Manual* ,2001-04-15

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Table of Contents John Deere 402service Manual

1. Understanding the eBook John Deere 402service Manual
 - The Rise of Digital Reading John Deere 402service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying John Deere 402service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an John Deere 402service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from John Deere 402service Manual
 - Personalized Recommendations
 - John Deere 402service Manual User Reviews and Ratings

- John Deere 402service Manual and Bestseller Lists
- 5. Accessing John Deere 402service Manual Free and Paid eBooks
 - John Deere 402service Manual Public Domain eBooks
 - John Deere 402service Manual eBook Subscription Services
 - John Deere 402service Manual Budget-Friendly Options
- 6. Navigating John Deere 402service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - John Deere 402service Manual Compatibility with Devices
 - John Deere 402service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of John Deere 402service Manual
 - Highlighting and Note-Taking John Deere 402service Manual
 - Interactive Elements John Deere 402service Manual
- 8. Staying Engaged with John Deere 402service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers John Deere 402service Manual
- 9. Balancing eBooks and Physical Books John Deere 402service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection John Deere 402service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine John Deere 402service Manual
 - Setting Reading Goals John Deere 402service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of John Deere 402service Manual
 - Fact-Checking eBook Content of John Deere 402service Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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