

# Mazda 121 Workshop Manual 1990-1998



1. Air cleaner assembly	10. Timing belt
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9. Timing belt cover, upper	18. Timing belt cover, lower

## CYLINDER BLOCK (EXTERNAL PARTS) Torque Specifications



- Before installing the oil pan, check the clearance as follows:
    - Oil clearance inspection:
      - (a) Remove all foreign matter from the oil pan.
      - (b) Measure the clearance between the oil pan and the crankshaft.
      - (c) The clearance must be 0.15-0.20 mm (0.006-0.008 in).
  - Caution:
    - Do not rotate the crankshaft.
  - (a) Position the oil pan and the gaskets in the oil pan.
  - (b) Install the lower main bearings and the main bearing caps according to the cap number and "I" mark.
  - (c) Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**  
54-59 Nm (5.0-6.2 m.kg, 40-43 ft.lbs)
- (f) Remove the main bearing caps, and measure the Plastigage at each journal at the widest point for the smallest clearance and at the narrowest point for the largest clearance.
  - (g) If the oil clearance exceeds specification, grind the crankshaft and use vibration main bearings. (Refer to page 9-58.)
- Oil clearance:** 0.15-0.20 mm (0.006-0.008 in)  
**Maximum:** 0.10 mm (0.004 in)
- Apply a liberal amount of clean engine oil to the main bearings, thrust bearings, and main journals.
  - Install the crankshaft and the main bearing caps according to the cap number and "I" mark.
  - Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**  
54-59 Nm (5.0-6.2 m.kg, 40-43 ft.lbs)



# Mazda 121 Workshop Manual

**Karen Hill**



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