

Mazda 121 Workshop Manual 1990-1998



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CYLINDER BLOCK (EXTERNAL PARTS) Torque Specifications



- Before installing the oil pan, check the clearance as follows:
 - Oil clearance inspection:
 - (a) Remove oil pan gasket and oil pan.
 - (b) Measure the clearance between the crankshaft and the main bearing cap.
 - (c) Measure the clearance between the crankshaft and the main bearing cap.
 - Caution:
 - Do not rotate the crankshaft.
 - (a) Position: Pushpage down the journals in the end direction.
 - (b) Install the lower main bearings and the main bearing caps according to the cap number and "I" mark.
 - (c) Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**
54-59 Nm (5.0-6.2 m.kg, 40-43 ft.lbs)
- (f) Remove the main bearing caps, and measure the Plastigage at each journal at the widest point for the smallest clearance and at the narrowest point for the largest clearance.
 - (g) If the oil clearance exceeds specification, grind the crankshaft and use vibration main bearings. (Refer to page 9-56.)
- Oil clearance:** 0.015-0.020mm (0.0007-0.0014 in)
Maximum: 0.10mm (0.004 in)
- Apply a liberal amount of clean engine oil to the main bearings, thrust bearings, and main journals.
 - Install the crankshaft and the main bearing caps according to the cap number and "I" mark.
 - Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**
54-59 Nm (5.0-6.2 m.kg, 40-43 ft.lbs)



Mazda 121 1988 1991 Workshop Repair Service Manual

Terry C. Jones



Mazda 121 1988 1991 Workshop Repair Service Manual:

The Enigmatic Realm of **Mazda 121 1988 1991 Workshop Repair Service Manual**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing short of extraordinary. Within the captivating pages of **Mazda 121 1988 1991 Workshop Repair Service Manual** a literary masterpiece penned by way of a renowned author, readers attempt a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting impact on the hearts and minds of those that partake in its reading experience.

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