

	Health, safety and Environment Management System	
	<b>Manual Chain Hoist Inspection checklist</b>	
Project:		Date:

Name of the contractor :

Location :

Chain Block ID/Code No:

Lifting Capacity :

Maximum rated capacity stenciled on the beam :

SNO	CHECK POINTS	YES/OK	N/A	FAULT
<b>1. Structural Support System</b>				
	A. Mounting Base			
	B. Vertical Support Column			
	C. Horizontal Support Column			
	D. Support and Beam			
<b>2. Main Hoist</b>				
	A. Clean the chain by removing any foreign material such as dirt and grease and inspect the chain for wear using a gauge			
	B. Slack the chain and observe if wear exists at interlink bearing surface between the links.			
	C. Inspect the chain for gouges, nicks, arc burns, twisted, bent, worn or damaged links.			
	D. Inspect the loose end-link, loose end screw and dead end block and clevis pin on the double reeved units.			
	E. Inspect sheave wheel for freedom of movement.			
	F. Mechanical load spring brake			
	H. Lower hook and throat opening measurement			
	I. Upper Hook			
	J. Hook Swivel			
	K. Hook Pin			
	L. Chain Drum			
	M. Guards			

**Note:** After the inspection, lubricate the chain with a light coat of penetrating oil and graphite.

Inspected by: Name:

Designation:

Signature:

# Manual Hoist Inspection

**RJ Alexander**



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