

2. Introducción al sistema CNC

2.1 Las partes de un sistema de maquinado

Este capítulo lo introducirá en la terminología usada en el resto de este manual y le permitirá comprender el propósito de los diferentes componentes en un sistema de fresado controlado numéricamente.

Las partes principales de un sistema de fresado controlado numéricamente se muestran en la figura 1.1

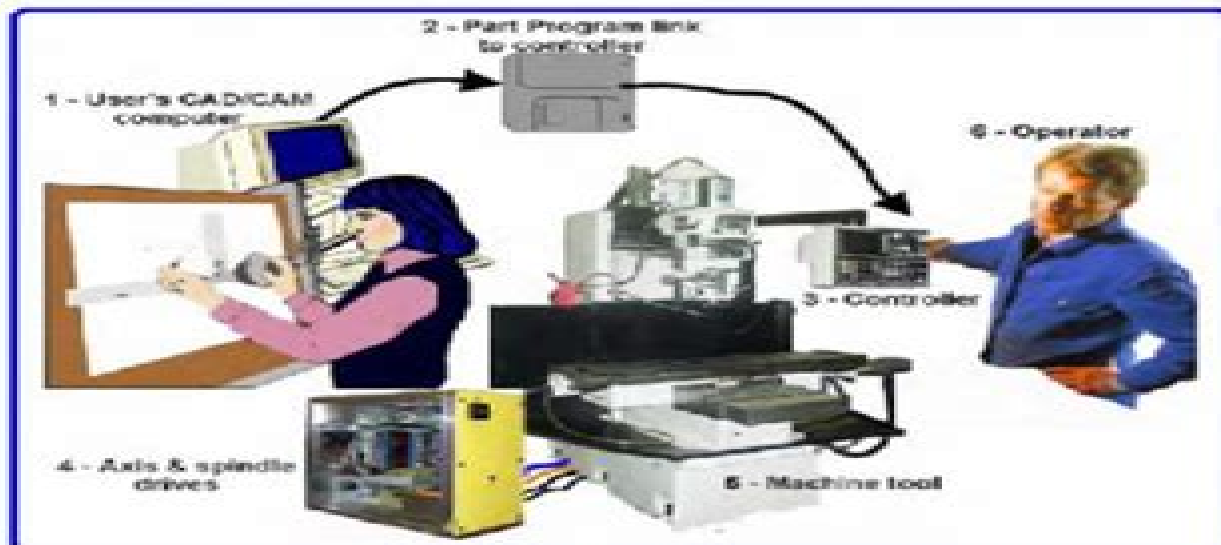


Figure 1.1 - Typical NC machining system

El diseñador de una parte generalmente usa un programa o programas de diseño asistido por computadora / fabricación asistida por computadora (CAD / CAM) (1). La salida de este programa, que es una parte de un programa y usualmente es "código G" es transferido (por una red o tal vez por un disquete (2) a la máquina controladora (3). La máquina controladora es responsable para interpretar esta parte de programa para controlar la herramienta que cortará la pieza de trabajo. Los ejes de la máquina (5) son movidos por tornillos, cremalleras o correa que son impulsados por los motores servo o motores paso a paso. Las señales de la máquina controladora son amplificadas por los Drives (4) de modo que ellos son bastante y convenientemente poderosos para hacer funcionar los motores.

Aunque una fresadora es la ilustrada, la máquina puede ser un router o un cortador de plasma o rayo láser. Un manual separado describe el manejo de Mach3 para un torno, un taladro vertical etc.

Frecuentemente una máquina controladora puede controlar el arranque y el pase del motor de eje (y aún controlar su velocidad), puede prender o apagar un enfriador y verificará que una parte de programa o un operador de la máquina (6) no esté tratando de mover cualquier eje más allá de sus límites.

La máquina controladora también tiene botones de control, un teclado, perillas de potenciómetros, una rueda de control manual de pulsos (MPG), o una palanca de mando para que el operador pueda controlar la máquina manualmente y arranque y pare un programa que esté corriendo. La máquina controladora tiene un display de modo que el operador sabe lo que está sucediendo.

Porque las órdenes de un programa de código G pueden requerir de coordenados y complicados movimientos de los ejes de la máquina controladora tiene que ser capaz de ejecutar una gran cantidad de

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**Luis Mosqueda Rea, Instituto
Tecnológico y de Estudios Superiores
de Monterrey. Campus Estado de
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