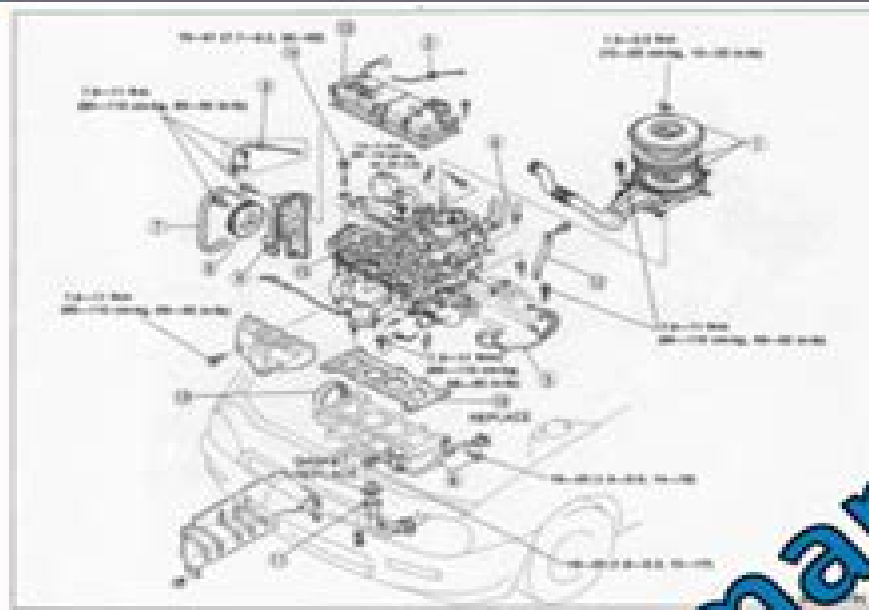


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- | | |
|-----------------------------|------------------------------|
| 1. Air cleaner assembly | 10. Timing belt |
| 2. Accelerator cable | 11. Front softener |
| 3. Throttle cable | 12. Intake manifold |
| 4. Hoses | 13. Cylinder head |
| 5. Water pump | 14. Crankshaft |
| 6. Water pump pulley | 15. Timing belt cover, upper |
| 7. Timing belt cover, lower | |
- CYLINDER BLOCK (EXTERNAL PARTS)**
Torque Specifications



1. Before installing the cover, check the clearance as follows:

Oil clearance inspection:

- Remove all foreign matter from the oil passages.
- Check the oil level in the oil pan.
- Check the oil level in the oil pan.
- Check the oil level in the oil pan.

Caution:

- Do not rotate the crankshaft.

(a) Position the timing belt in the oil pan.

(b) Install the lower main bearings and the main bearing caps according to the cap number and "I" mark.

(c) Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.

Tightening torque:
54–59 Nm (5.0–6.2 m.kg, 40–43 ft.lbs)

(f) Remove the main bearing caps, and measure the flash gap at each journal at the widest point for the smallest clearance and at the narrowest point for the largest clearance.

(g) If the oil clearance exceeds specification, grind the crankshaft and use vibration main bearings. (Refer to page 9-58.)

Oil clearance: 0.015–0.020mm (0.0007–0.0014 in)
Maximum: 0.10mm (0.004 in)

(a) Position the timing belt in the oil pan.

(b) Install the lower main bearings and the main bearing caps according to the cap number and "I" mark.

Tightening torque:
54–59 Nm (5.0–6.2 m.kg, 40–43 ft.lbs)

(f) Remove the main bearing caps, and measure the flash gap at each journal at the widest point for the smallest clearance and at the narrowest point for the largest clearance.

Oil clearance: 0.015–0.020mm (0.0007–0.0014 in)
Maximum: 0.10mm (0.004 in)

2. Apply a liberal amount of clean engine oil to the main bearings, thrust bearings, and main journals.

3. Install the crankshaft and the main bearing caps according to the cap number and "I" mark.

4. Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.

Tightening torque:
54–59 Nm (5.0–6.2 m.kg, 40–43 ft.lbs)

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