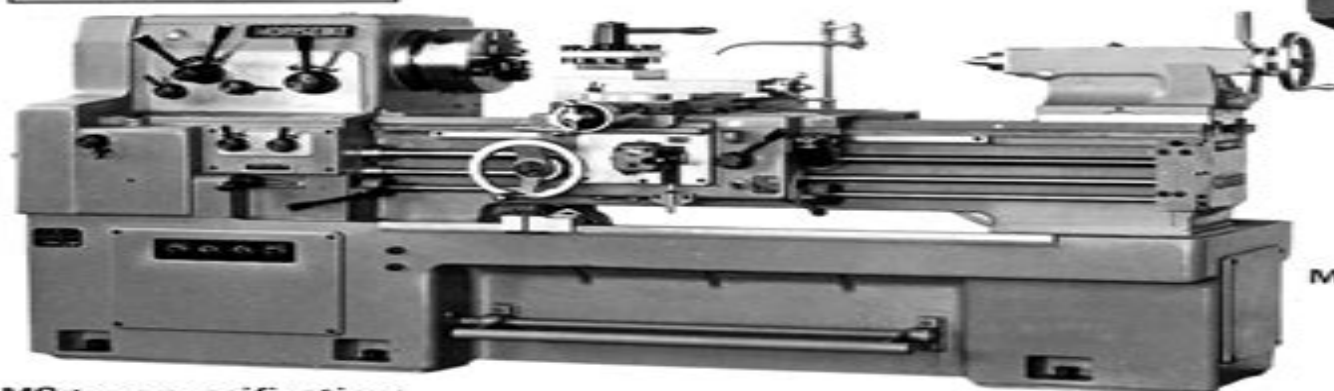
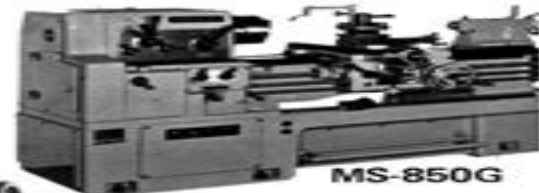


# MS type

On lathes with cutoff devices, the apron handle is located in a different position.



MS-850



MS-850G

## MS type specifications

Unit: Inch (mm)

	MS-650	MS-850	MS-1250	MS-850G	MS-1250G
Swing			17.13" (435mm)		
Swing Over Bed			19.29" (490mm)		
Swing Over Bed from Face Plate up to 7" (180mm)			9.84" (250mm)		
Swing Over Cross Slide				25.59" (650mm)	
Swing Over Gap					
Distance					
Width of Gap (from Face Plate)			8.46" (215mm)		
Distance from Bed to Spindle Center			42.32" (1075mm)		
Distance from Floor to Spindle Center			49.21" (1250mm)		
Between Centers (A)	25.59" (650mm)	33.46" (850mm)		33.46" (850mm)	49.21" (1250mm)
Spindle					
Spindle Nose			ASA A1-6 or D1-6		
Hoie Thru Spindle			2-3/64" (52mm)		
Spindle Sleeve Taper			M.T. No. 6		
Spindle Center Taper			M.T. No. 4		
Number of Spindle Speeds			12		
Spindle Speed Range (RPM)			32, 62, 82, 112, 160, 200, 285, 395, 510, 710, 1010, 1800		
Feeds					
Number of Feed Changes (both longitudinal and cross feeds)			40		
Range of Longitudinal Feeds			0.0017 ~ 0.0246" (0.045 ~ 0.627mm)/rev. & 0.0035 ~ 0.0493" (0.090 ~ 1.254mm)/rev.		
Range of Cross Feeds			0.0017 ~ 0.0246" (0.045 ~ 0.627mm)/rev. & 0.0035 ~ 0.0493" (0.090 ~ 1.254mm)/rev.		
Threads					
Lead Screw			1.25" (31.75mm) dia. x Acme thread 4 T.P.I. or 6mm pitch		
inch Threads			80 ~ 4 T.P.I.		
Metric Threads			0.25 ~ 7mm pitch		
D.P. Threads			112 ~ 8		
Module Threads			0.5 ~ 3.5		
Tool Post					
Cross Slide Travel			10" (255mm)		
Compound Rest Travel			5.90" (150mm)		
Max. Cutting Tool Size (X x Y)			0.98" x 0.98" (25 x 25mm)		
Tail Stock					
Tail Stock Spindle Stroke			6" (150mm)		
Spindle Center Taper			M.T. No. 4		
Bed					
Bed Width			13.85" (352mm)		
Bed Length	66.14" (1680mm)	74.01" (1880mm)	89.76" (2280mm)	74.01" (1880mm)	89.76" (2280mm)
Motor					
Main Motor			5 HP (3.7 kw) 4P		
Motor for Coolant System			75W (1/10 HP) 2P or 7.5 HP (5.5 kw) 4P (Optional)		
Floor Space (B)					
	78x36" (1990x930mm)	86x36" (2190x930mm)	102x36" (2590x930mm)	86x36" (2190x930mm)	102x36" (2590x930mm)
Net Weight	3927 lbs (1785 kg)	4257 lbs (1935 kg)	4917 lbs (2235 kg)	4257 lbs (1935 kg)	4917 lbs (2235 kg)

## Standard Accessories

- 4 jaw independent chuck (12") & handle
- Driving plate 240φ
- Center sleeve (M.T. No. 6)
- Center (high speed steel) M.T. No. 4
- Center (carbide tip) M.T. No. 4
- Coolant pump (MS-650, option)

- Change gears 72 teeth
- Installation blocks
- Grease pump
- Box handle
- Single-ended wrench
- Screwdriver
- Hex. handles

## Optional Accessories

- 3 jaw chuck (8")
- Face plate 400φ
- 500φ (G type only)
- Inverse tool post
- Taper cutting attachment; 30φ type
- Max. taper angle 20°
- Max. taper length 300mm
- Turret stopper

- Bed stopper
- Steady rest (30φ ~ 125φmm)
- Steady rest with rolls (90φ ~ 210φmm)
- Follow rest
- Copying attachment
- Chuck cover (9")
- D.P./Module change gears
- Coolant pump (MS-650)
- Worm gear (22T, 13T)
- Drill attachment

# Mori Seiki Lathe Parts Manual

**Tom Scanlan**



## **Mori Seiki Lathe Parts Manual:**

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