

**Tighten:** Tighten the bolts to 50 Nm (37 lb ft).

3. Install the side coolant crossover pipe bolt (2).

**Tighten:** Tighten the bolts to 10 Nm (89 lb in).

4. Install the thermal bypass hose (3) and securely fasten the hose clamp.

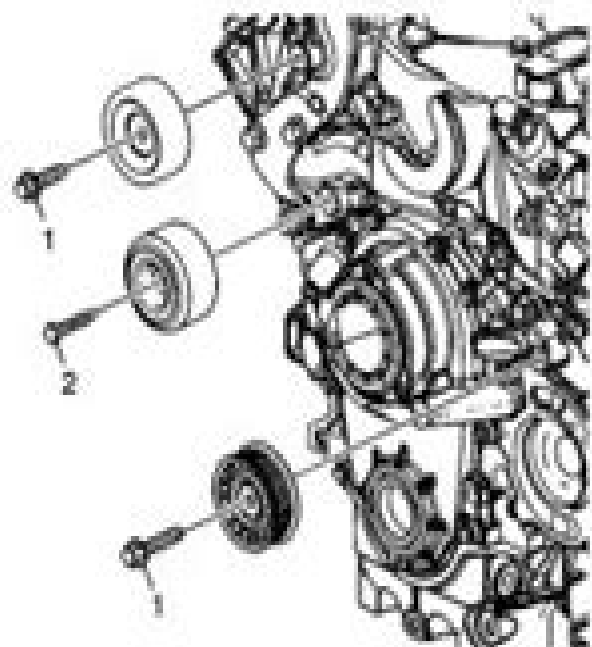


Fig. 427: Identifying Idler Pulley Bolts & Pulleys  
Courtesy of GENERAL MOTORS CORP.

5. Install the idler pulleys and bolts.

**Tighten:**

- Tighten the bolts (1) to 50 Nm (37 lb ft).
- Tighten the bolt (2) to 50 Nm (37 lb ft).

#### Coolant Crossover Pipe Installation

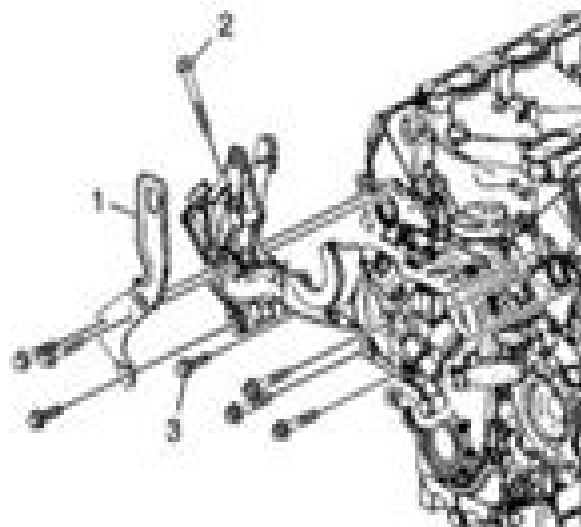


Fig. 428: Identifying Coolant Crossover Pipe Bolts  
Courtesy of GENERAL MOTORS CORP.

1. Install the coolant crossover pipe assembly into the engine.

**NOTE:** Refer to **FASTENER NOTICE** in Cautions and Notices.

2. Install the engine lift bracket (1) and the front coolant crossover pipe bolts (2).

**Tighten:** Tighten the bolts to 50 Nm (37 lb ft).

3. Install the side coolant crossover pipe bolt (3).

# Montana Sv6 Repair Manual 2015

**Larry Warren, Mark Christman, John  
Harold Haynes**



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