SPECIFICATIONS

	Mary 650	Mare 500	Merc 403		
Born	2.87"	2.56°	2.8(7**		
	(72.9mm)	(85mm)	(72.0ecos)		
Stroke	2-9/16"	2-1/8"	2-0/16"		
	(65.1mm)	(54mm)	105-1mml		
Cu, In, Piston	49.8	44	33.3		
Displacement	(016cc)	(721cc)	(546cc)		
Recommended	AC-V40FFM or				
Speck Plugs	Champion L-76V				
Moraspower	65	50	40		
Full Throttle	4800-	4800-	4800-		
RPM Range	5300	5500	5300		
Fuel Tank Dapholty			. 5 Gallons		

LUBRICANTS

(From Your Mercury Dealer)	der) Part No.	Container Size		
Quicksilver Lubricant		U.S.	Imperial	Metric
Anti-Corrosion Grease Anti Corrosion Oil Corrosion and Flust Preventive Multipurpose Lubricant Perfect Seal Storage Seal Super-Duty Gear Lubricant	C92 63290 C92 63281 C02 63260 C92 63250 C92 63237 C92 68617 C92 68623	8 Oz. 8 Oz. 11 Oz. 8 Oz. 16 Oz. 15 Oz. 8 Oz.	6.7 Oz. 6.7 Oz. 9.2 Oz. 6.7 Oz. 13.3 Oz. 12.5 Oz. 6.7 Oz. 0.2 Gal.	240cc 240cc 330cc 240cc 450cc 450cc 240cc



Figure 1, Merc 650 (3-Cyl.)

Mercury 70 Thunderbolt Service Manual

Puja Mehta

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