3. SERVICE RULES

- Use genuine Honda or Honda-recommended parts and lubricants or their equivalents. Parts that do not meet Honda's design specifications may damage the unit.
- 2. Use the special tools designed for the product.
- Install new gaskets, O-rings, etc. when assembling.
- When torquing bolts or nuts, begin with larger-diameter or inner bolts first, and tighten to the specified torque diagonally, unless a particular sequence is specified.
- 5. Clean parts in cleaning solvent upon disassembly. Lubricate any sliding surfaces before assembly.
- 6. After assembly, check all parts for proper installation and operation.
- Many screws used in this machine are self-tapping. Be aware that cross-threading or overtightening these screws will strip the female threads and ruin the hole.
- Use only metric tools when servicing this unit. Metric bolts, nuts and screws are not interchangeable with nonmetric fasteners. The use of incorrect tools and fasteners will damage the unit.
- 9. Follow the instructions represented by these symbols when they are used:



: Apply oil S. TOOL : Use special tool : Apply grease : Indicates the type, length, and number of the flange bolt used. : Indicates the reference page.

- GREAST

(Molybdenum): Use molybdenum oil solution (mixture of the engine oil and molybdenum grease with the ratio 1 : 1).

4. SERIAL NUMBER LOCATION

The engine serial number is stamped on the cylinder block and the product identification number is located on the L. stern bracket. Always specify these numbers when inquiring about the engine or when ordering parts in order to obtain the correct parts for the outboard motor being serviced.



ENGINE SERIAL NUMBER

PRODUCT IDENTIFICATION NUMBER

Manual De Taller Honda Marine Bf75 Bf90 Workshop Bf 9

Editors of Haynes Manuals

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