

# Buick Lucerne 2006-2011 Workshop Manual

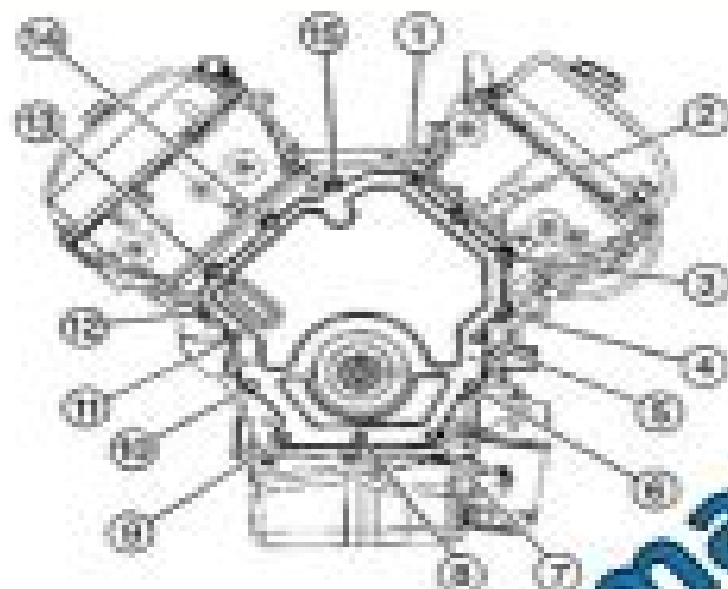


Fig. 12: Installing Timing Chain Cover to Camshaft of GENERAL MOTORS CORP.

**NOTE:** Refer to FASTENERS for details.

1. Tighten the timing chain cover to the proper torque.

**Tighten:** Tighten the timing chain cover bolts to the proper torque to 10-15 in. ft.

## CAMSHAFT COVER INSTALLATION - LEFT SIDE

### TOOLS

- J 38000 Valve Spring Pulley Installer, See Special Tools

of the valve locks. See Special Tools.

Remove the valve locks. It is important to use the lock-washer tool. **PDF** **Download**  
 Lower the arm and end of the J 44200 (2) and using the arm, push the right spring retainer. See Special Tools.  
 Remove the valve spring retainer.



Fig. 100: Using J 38000 To Replace Valve Seal Cover of GENERAL MOTORS CORP.

**IMPORTANT:** The valve stem seal should not be removed unless replacement is required.

Use the J 38000 handle to pop the seal. See Special Tools. Remove the seal by inserting a screw, pulling motion. Thread the old valve stem seal. Insert and remove the valve cover. Valve or Valve Spring Assembly and

# Maintenance Manual Buick Lucerne

**General Motors Corporation. Buick  
Motor Division**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the text box.

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