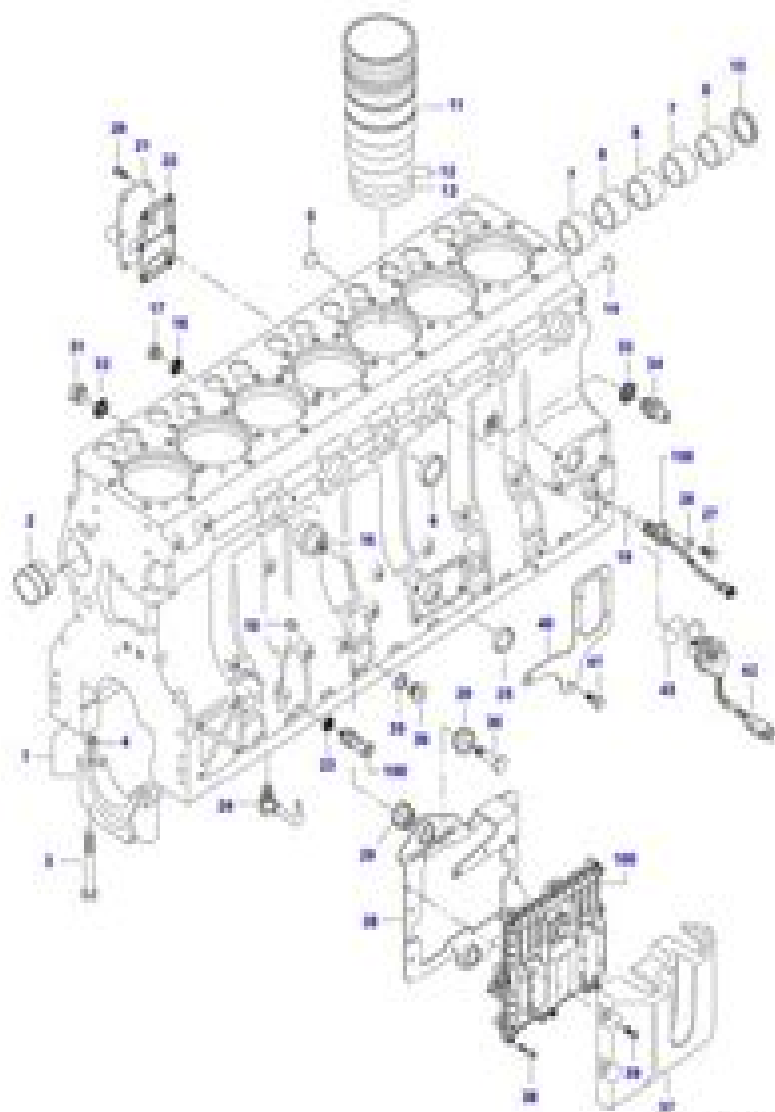


550C COMBINE (2013-2015) (DHG27101 - DHG27999)  
CYLINDER BLOCK



550C105

Challenge

550C COMBINE (2013-2015) (DHG27101 - DHG27999)

Number

Cylinder Block

Page 1-0003

Item	Part Number	Qty	Description Comments	Technical Specification
	804700001		1 CYL BLOCK FRONT	10.475
	804700002		1 CYL BLOCK REAR	10.475
1	VER001001	1	CYL HEAD BLOCK	10
2	VER000000	1	CRANKSHAFT BUSHING	055.0
	(P)			
3	VER000000	10	HEX CAP SCREW	9150 X 10 10.0 60000000
	(P)			
4	VER014470	24	GUIDE SLAVE	
	(P)			
5	VER001010	1	PLUG	
	(P)			
6	VER001000	5	PLUG	
	(P)			
7	VER000000	2	CRANKSHAFT BEARING BUSHING	055.4
	(P)			
8	VER000000	1	CRANKSHAFT BEARING BUSHING	055.1
	(P)			
9	VER000000	1	CRANKSHAFT BEARING BUSHING	055.0
	(P)			
10	VER001010	1	PLUG	
11	VER001000	5	LINE	0711 070
12	VER000000	10	CYLINDER LINER (CARB)	100.000 3 07000
13	VER000000	5	CYLINDER LINER (CARB)	100.000 3 07000
14	VER001010	4	PLUG	
15	VER000000	1	PLUG	
16	VER000000	1	PLUG	
17	VER000000	5	PLUG	
18	VER001010	5	SEALING WASHER	
19	VER000000	1	CURVE	
20	VER000000	5	HEX CAP SCREW	
21	VER000000	1	COVER	
22	VER000000	1	WASHER	
23	VER001010	1	SEALING WASHER	
24	VER000000	5	PERFOR COOLING JET	
25	VER000000	1	PLUG	
26	VER000000	1	FLAT WASHER	
27	VER000000	5	HEX HEAD BOLT	
28	VER000000	1	RET SPRING PLATE	00000
29	VER000000	5	RUBBER BUSHING	
30	VER000000	5	SCREW	
31	VER000000	1	PLUG	9150 X 10
32	VER000000	1	SEALING WASHER	
33	VER000000	1	SEALING WASHER	
34	VER000000	1	COCK	
35	VER000000	1	SEALING WASHER	
36	VER000000	1	PLUG	
37	VER000000	1	COVER	00000 SECTION 1
38	VER000000	5	HEX HEAD BOLT	
39	VER000000	5	HEX NUT BOLT	
40	VER000000	1	SPACER	
41	VER000000	2	HEX CAP SCREW	
42	VER000000	1	ENGINE BLOCK HEATER	00000
43	VER000000	1	CURVE	20.000 X 10 07000 00000
	(P)			

SEE "ENGINE ELECTRICAL"

(P) INCLUDED IN ITEM 1

(R) INCLUDED IN ITEM 40

# Io 550c Parts Manual

**Harley-Davidson Motor Company**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Harley-Davidson Motor Company text.

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**Technical Manual, Illustrated Parts Breakdown** United States. Air Force,1981      **Parts Manual for All "K" Models, 1952 to 1956** Harley-Davidson Motor Company,1956\*      **Parts Catalog** ,1969      **TECHNICAL MANUAL, AVIATION UNIT AND INTERMEDIATE REPAIR PARTS AND SPECIAL TOOLS LIST (INCLUDING DEPOT MAINTENANCE... \*TM 1-2840-260-23P... U** ,2002\*      Avco Lycoming Parts Catalog Avco Corporation. Lycoming Division,1972      *Aircoupe Parts Manual* Air Products Company, Inc. Aircoupe Division,      Overhaul Manual (part No. 96996) United Aircraft Corporation. Pratt & Whitney Aircraft,1945      **Domestic Labor Guide and Parts Manual, 1989-93** Chilton Automotive Books,Chilton Automotive Editorial Staff,1992-11-01      *Overhaul Manual for IO-520 Series Aircraft Engines* Teledyne Continental Motors,1992

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