

## How To Use This Manual, General Service Instructions, And Safety Procedures

The following information is provided to help guide the user of this manual. An explanation of how this manual is organized, as well as general information and safety considerations which should be understood when performing any service or maintenance procedure, is given. This information is general in nature and should supplement any of the specific procedures in the manual along with a constant awareness of safety and common sense.

### How To Use This Manual

This Service Manual is a collection of written procedures which are used to service and maintain a specific crane model. The index, which is called a "keychart", is used to organize the procedures within the manual and serve as a Table Of Contents as well. Each procedure in this manual is written so that it can stand alone and typically covers only one procedure. Procedures are given a numerical designation, or "SM Code" number. (Example: SM01-000-004.00) which is unique to that procedure and that procedure only. The following is a listing of the general area definitions which are designated by the first digits in the SM Code Number sequence.

### General Area Descriptions

- SM01 - Rubber Tire Lifter
- SM02 - Crawler Lifter
- SM03 - Upper Working Frame & Machinery
- SM04 - Vertical Shafts
- SM05 - Horizontal Shafts
- SM06 - Upper Engine
- SM07 - Hydraulic Power Supply
- SM08 - Angle Boom
- SM09 - Lattice Boom
- SM10 - Trolley Traveler
- SM11 - Forklift
- SM12 - Special Attachment
- SM13 - Trench Box, Lifter & Scraper Machine & Pile Driver
- SM14 - Cab & House Assembly
- SM15 - Rotatable Attachment (Discontinued)
- SM16 - Wire Rope Requirements
- SM17 - Hydraulic Boom And Attachments
- SM18 - Special Attachments
- SM19 - Special Hoist (Discontinued)
- SM20 - Tower, Climbing Assembly, Traveling Base & Gantry (Discontinued)
- SM21 - Log Loader (Discontinued)
- SM22 - Hydraulic Hammer (Discontinued)

The procedures in this manual are coded by SM Code Number sequence. Use the keychart in the front of this manual, the general area descriptions shown previously, and the SM Code title shown on the

keychart to find the specific procedure required to service the crane.

Throughout this manual, reference is made to the left, right, front, and rear, pertaining to directions and locations. These reference directions are relative to the operator, sitting at the operator's seat, with the upper directly over the front of the crane, unless otherwise stated. (Crawler mounted cranes: upper over the front of the crane with travel motion to the rear)

Danger, warning, and caution captions as well as special notes are used throughout this manual and on the crane to emphasize important and critical instructions. If any instructions, cautions, warning, or danger labels, decals, or plates become lost, damaged, or unreadable, they must be replaced. Information contained on such labels, decals, and plates is important and failure to follow the information they contain could result in an accident. Replacement labels, decals, and plates can be ordered through a Lee-Bell Distributor. For the purpose of this manual, danger, warning, and caution captions and notes are defined as follows:

 **DANGER**  
 An operating procedure, practice, etc. which, if not correctly followed, may result in serious personal injury, dismemberment, or loss of life.

 **WARNING**  
 An operating procedure, practice, etc. which, if not correctly followed, may result in personal injury.

**CAUTION**  
 An operating procedure, practice, etc. which, if not correctly followed, may result in damage to, or destruction of, equipment or property.

### NOTES

Note: An operating procedure step, condition, etc. which is essential in order for the process to be completed properly.



This symbol may appear in manuals or on a label on the crane to alert personnel that additional instructions are included in the crane Operator's Manual.



Figure 1  
Keep hands and tools clear of moving parts.



Figure 2  
Direct Exhaust Fumes.

### Service Safety And Set Up Guidelines

The following is a list of safety and set up considerations which may apply to any service or maintenance procedure. Review the entire list and understand the type of things you must consider to perform a safe service procedure and then apply these guidelines to each specific service or maintenance procedure.



### Service Safety

- Read and understand the service or maintenance procedure to be performed before beginning work. By reading the procedure ahead of time, you can be sure to have the replacement parts and tools on hand that are required to complete the job.
- Wear protective gear to prevent injury. Hard hat, safety glasses, gloves, steel toe shoes, etc.



Figure 3  
Pinch Point Label

- First aid supplies and a fire extinguisher should be on the job site in case in an unanticipated situation. The location of these items should be known to all as well as access to a telephone for emergencies.
- Work in a clean, dry, firm, level area whenever possible. Choosing the correct work site can make a big difference in how well the job goes.
- Use caution around flammable materials. Be aware of all the materials in the work area which are a threat. Also make others aware of volatile materials, just signs if necessary.
- Release all trapped pressure in air and hydraulic circuits before disconnecting any line or component. Shut down the crane, exhaust all pressure from the crane's air reservoir(s) and work the hydraulic control levers back and forth before servicing the crane.
- Do not disconnect any hydraulic line from a crane which has its attachment in the air. Trapped pressure may be all that is suspending it. Disconnecting a line could release the trapped pressure, causing the attachment to fall. Lower the attachment to the ground or to its rest before servicing the crane.
- Do not work on a crane which is in motion. Fans, belts, gear trains, etc. can catch an unsuspecting person and quickly dismember them.
- Do not climb on the attachment or other hard to reach areas. If the steps and/or ladders which are installed on the crane do not provide adequate access to the area of the crane which needs servicing, use a step ladder or other approved device.
- Pinch points exist between the upper and lower frames. Crush or dismemberment may result from personnel caught in these points. Learn where these pinch points are and stay clear of the mating upper frame.

# Link Belt Service Manual Hc 238

**M Tight**



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