

# LIONEL SERVICE MANUAL

## NO. 736 LOCOMOTIVE

No. 736 locomotive, first made in 1950, is the magne-traction version of the earlier No. 736 and is identical with it in external appearance. The internal changes made to accomplish the conversion to magne-traction include a new frame casting designed to ac-commodate a permanent Alnico magnet and iron pole piece plates, non-magnetic stainless steel axles, axle bushings and sintered iron driving wheels.

Other changes intended to improve locomotive life and performance include a new collector arm assembly, a low-voltage E-Unit No. 100-25 and an improved motor No. 681-100.

As in most magne-traction locomotives the operat-ing voltage and current consumption of the 736 loco-motive are slightly higher than those of its non-magne-traction counterpart, while its tractive force is about twice as large.

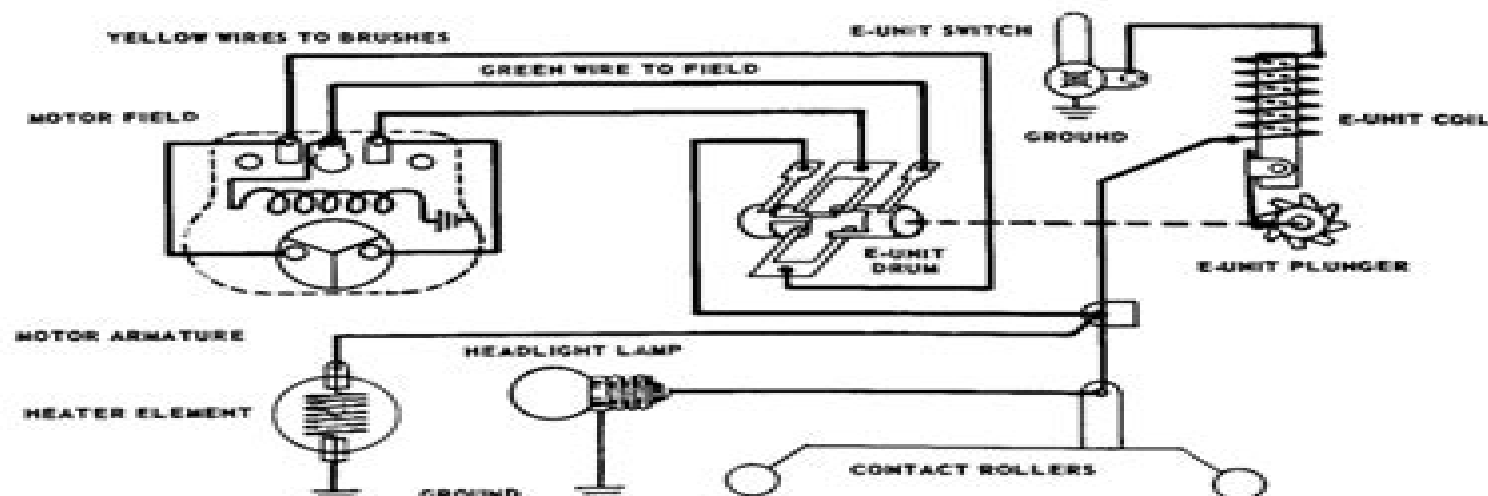
## SERVICE HINTS

After replacing the locomotive motor, or the driv-ing worm gear make sure to obtain proper mesh be-tween the worm of the motor shaft and the worm wheel. Too tight a mesh will cause binding; too shallow a mesh will result in undue wear of the worm wheel teeth.

To obtain proper mesh shim washers should be used between the motor and the mounting studs of the locomotive frame. First try .008" No. 736-25 washers (black). If these give a too tight a mesh, then sub-stitute .006" No. 736-26 washers (nickel). If mesh is slightly tight in spots run in the locomotive for several minutes.

When replacing axles make sure they are stainless steel (non-magnetic). Ordinary steel axles will short-circuit the magnetic flux making magne-traction in-effective.

SCHEMATIC WIRING DIAGRAM OF NO. 736 LOCOMOTIVE



# Lionel Pre War Service Manual

**Scott C. Olson**



## **Lionel Pre War Service Manual:**

## Reviewing **Lionel Pre War Service Manual**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "**Lionel Pre War Service Manual**," an enthralling opus penned by a highly acclaimed wordsmith, readers set about an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve into the book's central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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