



Fig. 2.1

The brake housing components removed showing the brake assembly.

with spring. Remove the returnable spring with the shoe exclusive, shoe exclusive backplate, drop-arm, and pivot spring shoe washers.

Disassembly

- Remove the brake and wheel assembly from the rear vehicle position to each other are noted the assembly.

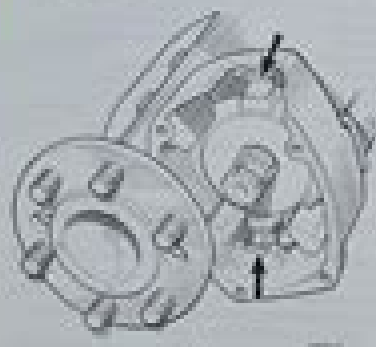


Fig. 2.4

The brake chamber and head friction plate removed during the brake friction plate removed by the rear spring clip.

- (17) Remove the two returnable return springs and all of the return clip.
(18) Remove the four return bolts.

Construction

- (19) Remove the spring shoe member from the rear-side drop-arm plate.
(20) Slide the return shoe exclusive and backplate from the rear-side.

Inspection

- (21) Examine the drop-arm and headplate shoe bolts for wear.
(22) Examine the shoe pin for wear, more wear pin.
(23) Check the return spring springs, and fit are when reassembling the brake unit.
(24) Examine the head friction plate for wear, things and springs, more wear shoe.
(25) Thoroughly check the return shoe and bolt, examine the parts for wear and damage, and remove all worn or damaged parts as necessary.
(26) Check the rear friction plate retaining spring clip for loss of tension, and replace as necessary.
(27) Check and examine the rear friction plate and under shoe plate backing surface, remove and more or damaged plate.
(28) Examine the shoe shaft spring for wear and check that the head friction plate slide easily over the length of the spring.
(29) Examine the operating cam and drop-arm for wear, cracks, and damage, remove parts where necessary.

Reassembly

Construction

- (30) Reverse all the disassembly operations detailed in (17) to (29), noting that damaged or lost roll pins should be replaced.

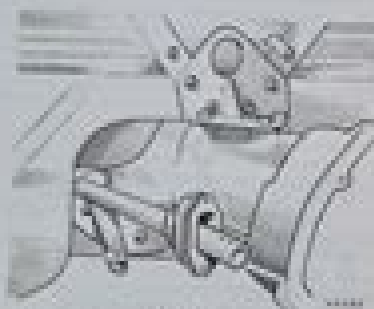


Fig. 2.5

The operating cam removed and the returnable spring removed prior to establishing the drop-arm from the rear housing bolt and removing the rear-side.

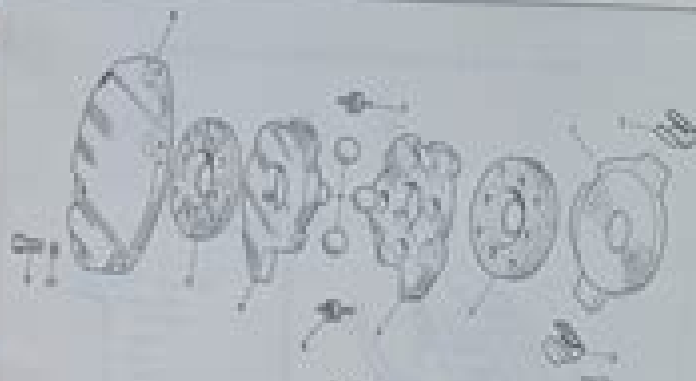


Fig. 2.6

The brake components

1. Rear friction shoe
2. Spring shoe for pin
3. Head friction shoe
4. Return spring clip
5. Head friction shoe

6. Return spring clip
7. Return spring clip
8. Return spring clip
9. Return spring clip
10. Return spring clip

11. Return spring clip
12. Return spring clip
13. Return spring clip
14. Return spring clip
15. Return spring clip

Check

- (31) Use the return shoe, remove the rear pin and return spring and place the bolt in the rear pin and return spring. — The rear pin and return spring is the bolt in the rear pin and return spring, the return spring is the rear pin and return spring.
(32) Place the return shoe on the bolt, ensuring that the bolt was turned correctly in the pin and return shoe. — The return shoe is the rear pin and return spring.
(33) Fit the two rear return spring.

Refining

Construction

- (34) Reverse all the operations detailed in (31) to (33), using the following guide:
(35) Lubricate the drop-arm plate and head shoe the recommended lubricant before refitting.
(36) Remove damaged or lost roll pins.
(37) Load the brake and return shoe with rear spring pin.

Check

- (38) Reverse all the operations detailed in (31) to (37), using the following guide:
(39) Apply a thin smear of the recommended lubricant to the spring or operating cam, do not over-lubricate.
(40) After refitting, adjust the brake as necessary (Section 2.5).

Section 2.4

INDEPENDENT WHEEL BRAKES

Adjustment

The correct level of the hand brake lever is an important factor in the brake system. When the hand brake lever is the brake should be adjusted to the correct level.

- (1) Check the hand brake, lock up the rear wheels and fully release the hand brake lever.
(2) Remove the plug from the right-hand backplate and remove the adjuster pin, and remove the adjuster pin, and the brake shoe are held against the drum.
(3) Check the adjustment until the shoe is just free to rotate. Replace the plug.
(4) Adjust the left-hand lever to a similar position, noting that the adjuster pin must be retained in a clockwise direction caused from the rear.

Brake shoe

Assembly

- (5) Remove the hand shoe shaft as detailed in Section 2.1.
(6) Remove the adjuster assembly and spring.
(7) Remove the hand shoe backplate spring assembly.
(8) Extract the trailing shoe return spring (small) from the anchor pin and remove the shoe.
(9) Remove the trailing shoe in a similar manner.
(10) Check the spring and note the position of the rear operating lever before removing them.

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BM King

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