

- Press out piston bolt (1).
- Visually inspect the components.
- Check piston.

 W 02-09-07



Determine piston class

- Clean sealing surfaces.
- Set lifting journal of each cylinder at top dead centre.



- Measure the distance from the crankcase sealing surface to the highest point of the lifting journal with the depth gauge.

– D 2011 L02 / L03

Piston class A

 196.390 - 196.490 mm

Piston class B

 196.491 - 196.690 mm

– D 2011 L04

Piston class A

 188.380 - 188.548 mm

Piston class B

 188.549 - 188.718 mm



Manual Operation D2011 L02 Engine

Daniela Niemeyer



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