

Crankshaft

crankshaft

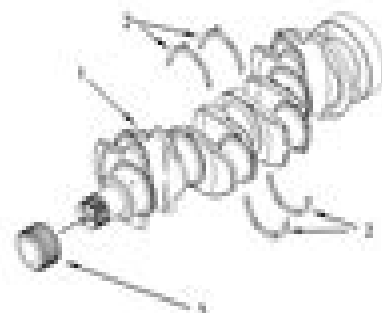


Illustration 47 g100000

Typical example

- (1) Crankshaft gear
- (2) Crankshaft
- (3) Crankshaft thrust washers

Maximum permissible temperature of the gear for installation on the crankshaft 140 °C (284 °F)

The end play of a new crankshaft ... 0.10 to 0.38 mm (0.0043 to 0.0150 inch)

Standard thickness of thrust washer ... 2.25 to 2.31 mm (0.0886 to 0.0909 inch)

Overide thickness of thrust washer ... 2.45 to 2.50 mm (0.0965 to 0.0984 inch)

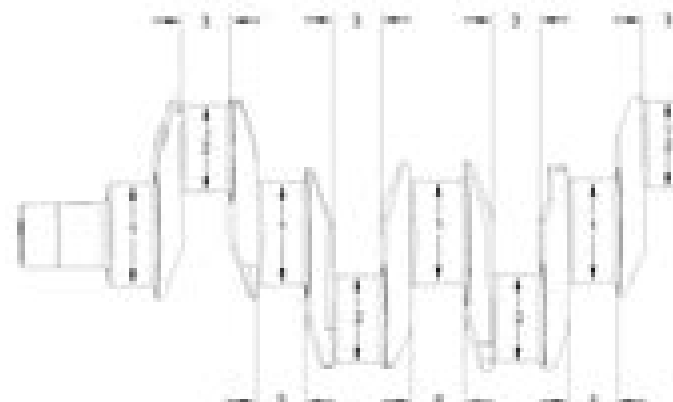


Illustration 48
Typical example

Table 7

The Undersize Diameter of the Crankshaft Journals			
NUMBER	0.25 mm (0.009 inch)	0.51 mm (0.020 inch)	0.76 mm (0.030 inch)
1	71.426 to 71.428 mm (2.8123 to 2.8134 inch)	71.472 to 71.474 mm (2.8142 to 2.8154 inch)	71.471 to 71.473 mm (2.8142 to 2.8154 inch)
2	62.162 to 62.164 mm (2.4474 to 2.4478 inch)	62.162 to 62.164 mm (2.4474 to 2.4478 inch)	62.162 to 62.164 mm (2.4474 to 2.4478 inch)
3	62.162 mm (2.4474 inch) maximum	Not applicable	
4	62.162 mm (2.4474 inch) maximum	Not applicable	
5	62.162 mm (2.4474 inch) maximum	Not applicable	
6	62.162 mm (2.4474 inch) maximum	Not applicable	
7	Do not machine this diameter	Do not machine this diameter	Do not machine this diameter

Item (6) in table 7 can be repaired with a crankshaft wear sleeve. Refer to Clearance and Assembly, "Crankshaft Wear Sleeve (Rear) - Remove and Install" for more information.

Table 8

Minimum Width of machined No. 1	
mm	1, 2, 3, 4 and 7
	18.51 mm (0.7288 inch)

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**General Motors Corporation. Cleveland
Diesel Engine Division**



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