

# Mazda 121 Workshop Manual 1990-1998



1. Air cleaner assembly	10. Timing belt
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## CYLINDER BLOCK (EXTERNAL PARTS) Torque Specifications



- Before installing the oil pan, check the clearance as follows:
    - Oil clearance inspection:
      - (a) Remove oil pan gasket.
      - (b) Measure the clearance between the oil pan and the crankshaft.
      - (c) If the clearance is not within the specified range, replace the oil pan gasket.
  - Caution:
    - Do not rotate the crankshaft.
  - (a) Position the oil pan and the gasket in the oil pan.
  - (b) Install the lower main bearings and the main bearing caps according to the cap number and "I" mark.
  - (c) Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**  
54–59 Nm (5.0–6.2 m.kg, 40–43 ft.lbs)
- (f) Remove the main bearing caps, and measure the Plastigage at each journal at the widest point for the smallest clearance and at the narrowest point for the largest clearance.
  - (g) If the oil clearance exceeds specification, grind the crankshaft and use vibration main bearings. (Refer to page 9-56.)
- Oil clearance:** 0.015–0.020mm (0.0007–0.0014 in)  
**Maximum:** 0.10mm (0.004 in)
2. Apply a liberal amount of clean engine oil to the main bearings, thrust bearings, and main journals.
  3. Install the crankshaft and the main bearing caps according to the cap number and "I" mark.
  4. Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**  
54–59 Nm (5.0–6.2 m.kg, 40–43 ft.lbs)



# Mazda 121 95 Workshop Manual

**M Lipman**



## **Mazda 121 95 Workshop Manual:**

*Mazda 121 Workshop Manual* ,1990      **Mazda 121 Workshop Manual** ,2000      **Mazda MX-5 Miata 1.8 Enthusiast's Workshop Manual** Rod Grainger,2017 This is a phenomenally detailed book which covers the car from bumper to bumper Every detail of important repair and maintenance jobs is covered Covers all Mk1 cars with pop up headlights 1 8 litre models 1994 98 the only aftermarket workshop manual available for the MX 5 written in an easy to use friendly style step by step procedures supported by hundreds of photos covers all aspects of maintenance and repair and applies equally to Eunos Roadster Japanese market model and Mazda Miata US market model      Mazda 121. RX-5 Workshop Manual ,1975      *Mazda 626 and MX-6 Automotive Repair Manual* Larry Warren,John Harold Haynes,1997-12 Mazda 626 FWD 1983 91 Shop Manual Haynes 253 pgs 607 ill      *Mazda 121 (2000) Workshop Manual* ,1977      Subject Guide to Books in Print ,2001      *Chilton's Import Car Repair Manual* Chilton Automotive Editorial Staff,Chilton Book Company,1979 This book includes repair information on cars and light trucks Includes specifications tune ups troubleshooting and diagnosis engine rebuilding emissions controls brakes transmissions and more      Chilton Book Company Repair Manual ,1989 Repair manual for Mazda 1978 1989      **Chilton's Import Car Repair Manual** Chilton Book Company,1987      **Australian National Bibliography** ,1995      Chilton's Import Automotive Repair Manual ,1975  
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