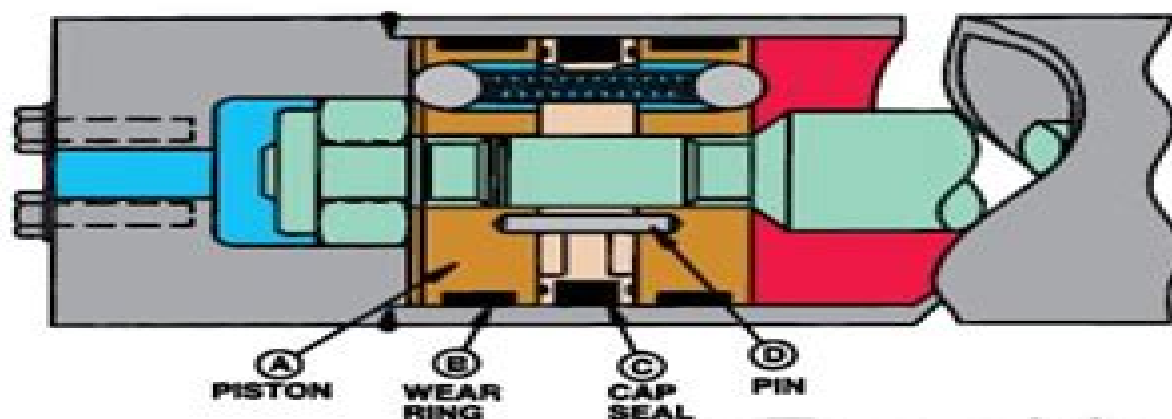


BLADE LIFT CYLINDER BYPASS VALVE OPERATION (LATER UNITS)



TXC7742AA ©

A—Piston
B—Wear Ring (2 used)

C—Cap Seal

D—Pressure Oil

E—Return Oil

Later Units

Each blade lift cylinder piston contains "bypass valve poppet assemblies" which allow oil to flow through the piston to return whenever it is bottomed. This reduces the forces created by uneven lift cylinder rod travel. Uneven rod travel results from the variable range of blade tilt positions.

As the piston bottoms, the steel balls in the return circuit are forced off their seats. Oil in the pressure

circuit now forces the ball back, opening a direct path to return, thus relieving pressure in the circuit.

Oil enters and exits the poppet seat areas through drilled passages which connect the poppet cavity. When the piston is not bottomed a spring returns the balls against their seats, preventing oil flow in mid-stroke positions.

John Deere 850b Dozer Service Repair Manual

RD Boyd



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