



Checking Valve Clearance

■ IMPORTANT

- The valve clearance must be checked and adjusted when engine is cold.

- Remove the cylinder head cover (1) and the glow plugs.
- Align the "1TC" mark (2) on the flywheel and alignment mark (3) on the rear end plate so that the No. 1 piston comes to the compression top dead center.
- Check the following valve clearance marked with "★" using a thickness gauge.
- If the clearance is not within the factory specifications, adjust with the adjusting screw.
- Then turn the flywheel 6.28 rad (360°), and align the "1TC" mark (2) on the flywheel and alignment mark (3) on the rear end plate so that the No. 1 piston comes to the overlap position.
- Check the following valve clearance marked with "△" using a thickness gauge.

Cylinder No.	No.1	No.2	No.3
Intake valve	★	△	★
Exhaust valve	★	★	△

★: When No.1 piston is at the compression top dead center position.

△: When No.1 piston is at the overlap position.

- If the clearance is not within the factory specifications, adjust with the adjusting screw.

Intake and exhaust valve clearance (Cold)	Factory specification	0.145 to 0.185 mm 0.00571 to 0.00728 in.
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■ NOTE

- The sequence of cylinder numbers is given as No.1, No.2 and No.3 starting from the gear case side.
- After adjusting the valve clearance, secure the adjusting screw with the lock nut.

- (1) Cylinder Head Cover
(2) "1TC" Mark
(3) Alignment Mark

A: Gear Case Side

9T1210604EN5000A2U50

Kubota Rm617e Workshop Service Manual

AN Whitehead



Kubota Rm617e Workshop Service Manual:

Workshop maintenance and repair manual , *Repair Manual* Technical Manuals Division,1969 *The M.G.M.G.B. Workshop Manual* British Motor Corporation Service, Ltd,1964 **Mazda Bongo Friender Service Manual** JPNZ (Firm),2006 *L.D. 260-360* British Leyland (Austin-Morris). Service Division,1971 **1100 and Kestrel** ,1967 *MF 40 Tractor/digger/loader Workshop Service Manual* Massey-Ferguson (Aust.) Ltd,1979* **Motor's Truck & Tractor Repair Manual** ,1956 1800 and 18/85 Workshop Manual British Leyland (Austin-Morris). Service Division,1969 **Workshop Manual** ,1972 **Workshop Manual FJk100 FJk140 FJk160, FJk360** British Motor Corporation Service, Ltd,1965 1100 and Kestrel Workshop Manual British Motor Corporation. BMC Service Division,1965 Service and repair manual -Franklin Trail Mate ,1995 *R-engine Repair Manual* ,1963 *Service and Repair Manual* ,1996* **Manuals Combined: U.S. Army M923 M927 M929 M931 M932 M934 M939 Truck Operator Repair Parts Manuals** ,

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