

Maintenance Recommendations Gas Pressure Regulator Condensation - Drain

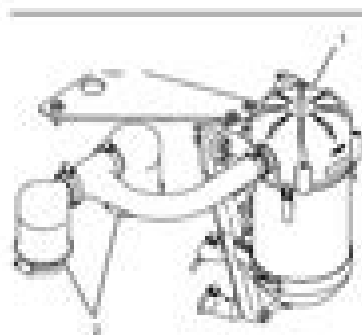


Figure 111-1 Left side of the engine

1 Gas pressure regulator
2 Condensation drain
3 Gas shut-off valve



Hot oil and hot components can cause personal injury. Do not allow hot oil or hot components to contact the skin.

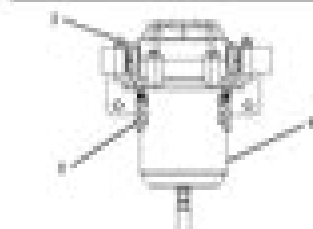


Figure 111-2 Top of the engine

1 Gas pressure regulator
2 Condensation drain
3 Gas shut-off valve

NOTICE

Care must be taken to ensure that fluids are contained during performance of inspection, maintenance, testing, adjusting and repair of the product. Be prepared to collect the fluid with suitable containers before opening any compartment or disassembling any component containing fluids.

Refer to Special Publication, NHTSA/108, "Car Dealer Service Test (CST)" or refer to Special Publication, NHTSA/108, "Car Shop Supplies and Tools Catalog" for tools and supplies suitable to collect and contain fluids on Cat products.

Dispose of all fluids according to local regulations and mandates.

1. Undoing the latches and pull down on the canister to remove the canister.

Note: Removing canister may be difficult while the engine is operating. The canister has negative air pressure while the engine is operating which creates a vacuum.

2. Remove the used filter. Engine oil may be contained in the filter and in the canister. Properly contain all fluids.

3. Remove the O-ring seal on the top and cap of the used element. Install a new O-ring seal onto the top of the new filter.

4. Remove the O-ring seal from the bottom of the filter. Inspect the used seal for wear and damage. Install an undamaged O-ring seal onto the bottom of the new filter.

5. Dispose of the used filter.

6. Install a new filter. Properly align the canister with the cover and clamp the latches.

Note: Caterpillar will not be held liable for an engine that does not comply with emissions standards due to modification of the filter element filter or due to the use of a filter that is not approved by Caterpillar.

Gas Pressure Regulator Condensation - Drain

SMCS Code: 1275/043

To collect condensation, drip legs should be installed in the following locations:

Maintenance Recommendations Generator - Dry

- Supply line for the gas pressure regulator
- Exhaust line for the gas pressure regulator
- Supply line to the gas shut-off valve

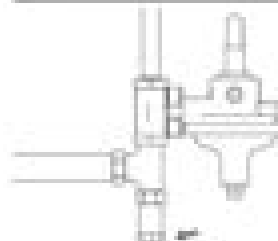


Figure 112-1 Generator

1 Gas pressure regulator
2 Condensation drain
3 Gas shut-off valve

1. Close the main gas supply valve.

2. Remove the caps from the drip legs.

3. Allow the moisture to drain into a suitable container. Inspect the drip legs for debris. Clean the drip legs, if necessary.

4. Clean the caps. Install the caps.

5. Open the main gas supply valve.

Generator - Dry

SMCS Code: 1400/000

NOTICE

Do not operate the generator if the windings are wet. If the generator is operated when the windings are wet, damage can occur due to insulation breakdown.



Personal injury or death can result from improper troubleshooting and repair procedures.

The following troubleshooting and repair procedures should only be performed by qualified personnel familiar with this equipment.

Refer to Safety Section, "Generator Isolating for Maintenance" for information regarding the procedure to safely isolate the generator.

When moisture is present or when moisture is suspected in a generator, the generator must be dried before being energized.

If the drying procedure does not reduce the insulation resistance to an acceptable value, the winding should be reconditioned.

Drying Methods

The following methods can be used for drying a generator:

- Self-circulating air method
- Oven method
- Controlled current method
- Energize the optional space heaters

NOTICE

Do not allow the winding temperature to exceed 85 °C (185 °F). Temperatures that are greater than 85 °C (185 °F) will damage the winding insulation.

Self-Circulating Air Method

Run the engine and disconnect the generator load. This will help circulate air. Operate the generator space heaters.

Oven Method

Place the entire generator inside a forced air drying oven for four hours at 85 °C (185 °F).

NOTICE

Use a forced air type oven rather than a radiant type oven.

Radiant type ovens can cause localized overheating.

Maintenance Manual For Cat Generator

Lei Huang



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