

MELFA Basic IV commands

Action	Function	Command
Joint interpolation	Moves with joint interpolation to designated position	MOV P1
Linear interpolation	Moves with linear interpolation to designated position	MVS P1
Circular interpolation	Moves (360°) with 3D circular interpolation on designated circuit: start point → reference point → end point	MVC P1,P2,P1
	Moves with 3D circular interpolation on designated circuit: start point → reference point → end point	MVR P1,P2,P3
Hand open	Opens designated hand	HOPEN 1
Hand close	Closes designated hand	HCLOSE 1
Subroutine	Executes designated subroutine in program	GOSUB 200
Wait	Designates wait time and output signal pulse output time (0.01s unit)	DLY0.5
Input	Reads in general purpose input signal	M1=M_IN(1)
Output	Outputs general purpose output signal	M_OUT(1)=0
Branching	Branches unconditionally to designated position	GOTO120
	Branches according to designated conditions	IF M_IN(1)=1 THEN ELSE GOTO 20
Movement	Turns the servo power ON/OFF for all axis	SERVO ON/OFF



Melfa Basic Iv Manual

MD ADMIR. HADZIC



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