# Millermatic 211

#### MIG Power Source. Wire Feeder and Gun Package



# Quick Specs

#### Light Industrial Applications

Light tabrication Maintenance and repair Audo body Farm/borne

#### Processes.

MARCH PERSONAL PROPERTY. Fluor-opned (FCAW)

#### Weld Thickness

120 V: 24 ca. -3/16 in. steel 18 ga. - 1/8 in. aluminum

240 V: 24 ga. - 3/8 in. steel 18 ga. - 3/8 in. aluminum

#### Input Power

120 V: 24.3 A, 60 Hz, single-phase 240 V: 16.6 A, 60 Hz, single-phase

#### Rated Output

129 V: 115 A at 19.8 VDC. 20% duty cycle. 240 V: 150 A at 21.5 VDC. 40% duty cycle:





Uses 120- or 240-volt power



Weld capacity



Portable:



Quick and easy setup

NEW! Advanced Auto-Set" now includes five different wire/gas combinations and .024-inch (0.6 mm) wire capability. The easiest welder to use just became more versable.

- . Wire/gas combinations include Flux Cored. Mild Steel with 100% CO2, Mild Steel with C25. Stainless Steel, and Aluminum with spool our
- · Select the wire type and gas being used
- Set the wire diameter, and select from .024. 030 and .035 diameters. A blue LED indicates. that Auto-Set is activated
- . Dial in the thickness of what you're welding.
- · Start welding with the exact parameters

**NEW? Inverter technology** combines best-in-class. are characteristics with the portability of a 38-pound machine. The arc is extremely forgiving to variations in arc length and travel speeds.

#### Mutti-voltage plug (MVP) allows connection to

common 120- and 240volt power receptacles. without the use of any



tools -- simply choose the plug that fits the receptacle and connect to the power cord.

NEW! Angled cast-aluminum drive system with calibrated tension knob creates consistent feeding and easy setup for up to 15-foot MIG guns.

NEW! Quick Select\* drive roll makes setup quicker by offering three grooves - two for different size polid wire and a third for flux-cored wire.

NEW! Auto Spool Gun Detect" automatically detects when a MIG gun or spool gun is connected eliminating the need for a switch.

NEW! Fan-On-Demand" power source cooling system operates only when needed, reducing noise, energy use and the amount of contaminants pulled though the machine.

NEW! Smooth-Start" provides a smooth. spatter-free start. It's the best-starting machine in the small MIG machine category.

Thermal overload protection shuts down unit and activates the over temperature light in airflow is blocked or duty cycle is exceeded. Automatically resets when unit cools.



Welder is warranted for three years, parts and labor. Gun wantanted for 90 days, parts and labor.

Uses 4- or 8-inch (102 or 203 mm) spools and can be set up to weld with .024-.035 inch (0.6-0.9 mm) solid wire and .030-.045 inch (0.8-1.2 mm) flux-cored wire.

#### Comes complete with:

- Power source
- 6.5 ft. (2 m) power cord with MVP plugs. for 120 V and 240 V
- 10 ft. (3 m) M-100 MHG gun and cable assembly
- 10 ft. (3 m) work cable with clamp.
- Flow gauge regulator and gas hose for pripon and AR/CO-mix
- Hobart® spool of ,030 in, (0.8 mm). polid wire
- Two contact tips for .030 in. (0.8 mm) wire
- Quick Select"drive rolls for .024 in. (0.6 mm) or .030/.035 in. (0.8/0.9 mm) solid wire, and .030/.035 in. (0.8/0.9 mm) flux-cored wire
- Material thickness gauge >
- Hook-and-loop cord wraps

Note: Shielding gas and surfety inquipment not included.



#### Miller Electric Mfg. Co.

An ITW Welding Company 1635 West Spencer Street Application, WI 54912-1079 USA

#### Equipment Sales US and Canada

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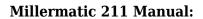






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**Albert A Gayle** 



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