

# Millermatic® 252

**MIG Power Source,  
Wire Feeder and Gun Package**



## Quick Specs

### Industrial Applications

Metal fabrication  
Maintenance and repair  
Farm/home  
Light industrial

### Processes

MIG (GMAW)  
Flux-cored (FCAW)

### Input Power

208/240 V, single-phase, 60 Hz  
230/460/575 V, single-phase, 60 Hz

**Amperage Range** 30–300 A

**Rated Output** 200 A at 24 VDC, 60% duty cycle  
250 A at 26.5 VDC, 40% duty cycle

**Wire Feed Speed** 50–700 ipm (1.3–17.8 m/min.)

**Max. Open-Circuit Voltage** 38 V

**Net Weight** 205 lb. (93 kg)

Highest output in its class (250 A at 26.5 VDC). Weld longer on high-end applications.

Infinite voltage control with self-calibrating digital meters that permit presetting of voltage and wire feed speed. Ensures precise parameters and accuracy.

Integrated digital timers come complete with presettable preflow/postflow, burnback, spot and delay (stitch) timers. Independent timers for MIG and spool gun.

Line voltage compensation keeps power constant even if power input varies by  $\pm 10$  percent.

Active Arc Stabilizer™ minimizes weld cleanup, and provides excellent starts proven superior to the competition.

Auto Gun Detect™ allows operator to simply pull trigger on MIG gun, spool gun or push/pull gun. Automatically detects and recalls the voltage, wire feed speed and timer of the active gun. See page 3 for more information.

Heavy-duty aluminum two-drive-roll system.

Fan-On-Demand™ cooling system only operates when needed, reducing noise, energy use and the amount of contaminants pulled through the machine.



### Comes complete with:

- 15 ft. (4.6 m), 250-amp MDX™-250 MIG gun
- 10 ft. (3 m) work cable with clamp
- 10 ft. (3 m) industrial power cord (with plug on 208/240 V model)
- Flow gauge regulator and gas hose for argon or AR/CO<sub>2</sub> mix
- Factory-installed lowered running gear/cylinder rack
- .030/.035 in. reversible dual-groove drive rolls
- Extra contact tips



**EZ-Access™** consumable compartment and parameter chart. Set weld parameters right the first time with convenient flip-down compartment that provides fast access to parameter chart and consumables. See page 3 for more information.

Superior aluminum MIG welding with direct connection of optional spool guns and push-pull guns. Directly connect your Spoolmate™ 200 and Spoolmatic™ spool guns or XR™ push-pull guns. No extra module to buy or install.



Welder is warranted for three years, parts and labor.  
Original main power rectifier parts are warranted for five years.  
Gun warranted for 90 days, parts only.



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# Miller Millermatic 252 Mig Welder 907321 Power Tools Owners Manual

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