

# Syncrowave® 250 DX/350 LX

TIG/Stick Welding  
Power Source



## Quick Specs



### Light Industrial Applications

Precision Metal Fabrication  
Maintenance and Repair  
Light and Heavy Manufacturing  
Aerospace  
Shipbuilding  
Tube and Pipe  
Automotive  
Vocational

### Processes

TIG (GTAW)  
Stick (SMAW)  
Pulsed TIG (GTAP-P)  
(Optional on 250 DX models)  
Air Carbon Arc (CAC-A)  
**250:** 3/16-in. maximum  
**350:** 1/4-in. maximum

### Input Power

1-Phase Power

**Amperage Range** 250: 3 – 310 350: 3 – 400

**Max. Open-Circuit Voltage** 80 VDC

**Rated Output** 250: 250 A at 30 VAC, 40% Duty Cycle  
250 A at 25 VAC, 60% Duty Cycle  
350: 350 A at 34 VAC, 40% Duty Cycle  
350 A at 32 VAC, 60% Duty Cycle

### Net Weight

**Standard** 250: 378 lb. (172 kg) 350: 496 lb. (225 kg)  
**TIG/Stick** 250: 478 lb. (217 kg) 350: 596 lb. (270 kg)

Standard Machine



See Page 2 for  
Additional Features

### Syncrowave Complete Package comes complete with:

- Syncrowave® power source
- Coolmate® SCS cooler
- No. 37 timing gear
- TIG torch kit with accessories
- Remote foot control
- Four gallons of coolant

**AC balance control** provides adjustable oxide removal which is essential for creating the highest quality aluminum welds.

**Syncro Start™** allows the choice of Soft, Medium or Hot TIG starts based on the tungsten size and application.

**Digital welding meters** display both amperage and voltage for viewing of the actual and preset values for greater accuracy and repeatability in your welding procedures.

**High frequency** for non-contact arc initiation that reduces tungsten and material contamination.

**Last procedure recall** simplifies changing your Syncrowave back and forth from aluminum TIG to stainless TIG to Stick welding. One switch makes all the control panel changes.



Power source is warranted for 3 years, parts and labor.  
Original main power rectifier parts are warranted for 5 years.



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# Miller Syncrowave 350 Lx Manual

**Jeff Clew**



**Miller Syncrowave 350 Lx Manual:**

**Honda XL 250-350 Trail Bikes Owners Workshop Manual** Jeff Clew, 1974-01-01

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