



Fig. 30a)

KEY TO LHM-1 LOWLINE ENGINE PHOTOGRAPHS

- | | |
|--------------------------------------------------|-----------------------------------|
| 1. Lubricating Oil Filler | 12. Rear Engine Support Bracket |
| 2. Air Filter | 13. Oil Cooler |
| 3. Alternator Lock-Off Pipe | 14. Starter Motor |
| 4. Alternator | 15. Lubricating Oil Sump |
| 5. Water Pump Exhaust Manifold to Cylinder Block | 16. Fuel Injection Pump |
| 6. Water Cooled Exhaust Manifold | 17. Front Engine Support Bracket |
| 7. Gearbox Oil Filter | 18. Crankshaft Pulley |
| 8. Reduction Gearbox Oil Filter | 19. Engine Lubricating Oil Filter |
| 9. Output Flange | 20. Sea Water Pump |
| 10. Reduction Gears | 21. Fresh Water Pump |
| 11. Gearbox | 22. Heat Exchanger |
| | 23. Fresh Water Filter Cap |

data

P3.152 Engines

Type	Four Stroke, Indirect Injection.
Nominal Bore	3.6 in (91.44 mm)
Stroke	5 in (127 mm)
No. of Cylinders	3
Cubic Capacity	152 in ³ (2.5 litres)
Compression Ratio	17.4 : 1
Firing Order	1, 2, 3.
Sump Capacity	16 IMP pints (9.1 litres) 19.2 U.S. pints

4.107 & 4.108

Type	Four Stroke, Indirect Injection
Nominal Bore	3.125 in (79.4 mm)
Stroke	3.5 in (88.90 mm)
No. of Cylinders	4
Cubic Capacity	107.4 in ³ (1.76 litres)
Compression Ratio	22 : 1
Firing Order	1, 3, 4, 2.
Sump Capacity	7 IMP. pints (4.0 litres) 8.4 U.S. pints

4.236

Type	Four Stroke, Direct Injection.
Nominal Bore	3.875 in (98.43 mm)
Stroke	5 in (127 mm)
No. of Cylinders	4
Cubic Capacity	236 in ³ (3.86 litres)
Compression Ratio	16 : 1
Firing Order	1, 3, 4, 2.
Sump Capacity	14 IMP. pints (8 litres) 16.8 U.S. pints

Marine Perkins Engine Manual 6 Cylinder 1965

Shasha Hu



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