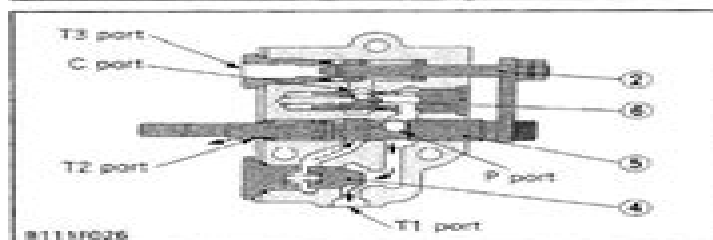
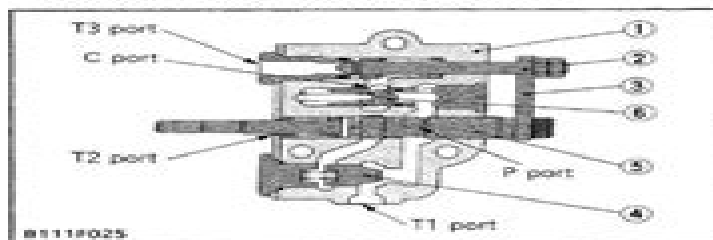


### (3) Position Control Valve (II)

#### Serial No. affected

L2250 2WD: 12919~, L2250 4WD: 57473~  
 L2550 2WD: 12684~, L2550 4WD: 57941~  
 L2850 2WD: 11383~, L2850 4WD: 58702~  
 L3250 2WD: 10398~, L3250 4WD: 51269~  
 L2550 GST: 82291~, L2850 GST: 81133~



#### ■ Floating

When the position control lever is moved to its lowest position, the spool (4) is maintained at the DOWN position. When the implement is at its lowest position, the hydraulic cylinder is in no-load condition, and oil forced out by the hydraulic pump pushes to open both the unload valve (5) and check valve (3). Thus, oil flows freely in the position control valve.

- |                  |  |
|------------------|--|
| (1) Valve Body   | C: C(Cylinder) Port  |
| (2) Poppet Valve | P: P(Pump) Port  |
| (3) Check Valve  | T <sub>1</sub> , T <sub>2</sub> : T <sub>1</sub> , T <sub>2</sub> Port |
| (4) Spool        | (To Transmission Case)   |
| (5) Unload Valve |  |

The position control valve is constructed as shown in the figure. When the control lever is operated, the spool (5) moves to control the direction of oil flow to the hydraulic cylinder or the transmission case. The poppet valve 1 (2) opens when an implement is lowered, and returns oil in the hydraulic cylinder to the transmission case. The poppet valve 2 (6) prevents the oil in the hydraulic cylinder from flowing to the transmission case through T<sub>1</sub> port.

- |                    |                         |
|--------------------|-------------------------|
| (1) Valve Body     | (4) Unload Poppet Valve |
| (2) Poppet Valve 1 | (5) Spool               |
| (3) Plate          | (6) Poppet Valve 2      |

#### ■ Neutral

Oil forced into the control valve through the P port pushes open the unload poppet valve (4) and then returns to the transmission case through the T<sub>1</sub> port.

Oil behind the unload poppet valve (4) returns to the transmission case through the spool (5) and the T<sub>2</sub> port.

Since the poppet valve 2 (6) and poppet valve 1 (2) are closed, oil in the hydraulic cylinder does not flow to the transmission case. Thus, the implement remains at its fixed position.

- |                         |                    |
|-------------------------|--------------------|
| (2) Poppet Valve 1      | (5) Spool          |
| (4) Unload Poppet Valve | (6) Poppet Valve 2 |

# Kubota L18parts Manual

**Xiaolong Qi**



## **Kubota L18parts Manual:**

Kubota L18parts Manual: Bestsellers in 2023 The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous captivating novels enthralling the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the fascinating narratives that have enthralled audiences this year. The Must-Read : Colleen Hoover's "It Ends with Us" This heartfelt tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph. Uncover the Best : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This intriguing historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids absorbing storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Kubota L18parts Manual : Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens weaves a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These top-selling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of engaging stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a brilliant and suspenseful novel that will keep you speculating until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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